

### COMPRESSOR DEFINITION

Designation	EM 2X1121U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304013

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static/Fan	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3	[hp]
2 Displacement	5.54	[cm <sup>3</sup> ] (0.338 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.03	[kg] (17.70 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V/TSD2-D-220V	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	5(350)	[μF(VAC minimum)]
5 Motor protection	4TM283KFBYY-53	
6 Start winding resistance	12.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	12.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	8.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.45	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	3.00	[A] - Measured according to UL 984
11 Approval boards certification	CCC - CE - IRAM - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
905	228	265	149	0.75	2.69	6.07	1.53	1.78

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	537	135	157	104	0.57	1.59	5.17	1.30	1.51
-30	(-22)	708	178	207	115	0.61	2.10	6.14	1.55	1.80
-25	(-13)	904	228	265	126	0.65	2.69	7.20	1.81	2.11
-20	(- 4)	1129	284	331	136	0.69	3.37	8.26	2.08	2.42
-15	(+ 5)	1387	349	406	149	0.74	4.15	9.25	2.33	2.71
-10	(+14)	1683	424	493	166	0.78	5.06	10.11	2.55	2.96

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	515	130	151	108	0.58	1.52	4.71	1.19	1.38
-30	(-22)	678	171	199	123	0.64	2.01	5.47	1.38	1.60
-25	(-13)	867	219	254	137	0.71	2.58	6.34	1.60	1.86
-20	(- 4)	1087	274	319	150	0.77	3.24	7.27	1.83	2.13
-15	(+ 5)	1343	338	393	165	0.83	4.02	8.17	2.06	2.39
-10	(+14)	1638	413	480	183	0.91	4.93	8.97	2.26	2.63

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	469	118	138	111	0.59	1.39	4.24	1.07	1.24
-30	(-22)	622	157	182	129	0.66	1.84	4.81	1.21	1.41
-25	(-13)	803	202	235	145	0.73	2.39	5.55	1.40	1.63
-20	(- 4)	1017	256	298	160	0.81	3.03	6.38	1.61	1.87
-15	(+ 5)	1267	319	371	176	0.89	3.80	7.22	1.82	2.11
-10	(+14)	1559	393	457	195	0.98	4.69	8.00	2.02	2.35

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	421	106	123	114	0.61	1.24	3.72	0.94	1.09
-30	(-22)	561	141	164	134	0.68	1.66	4.15	1.05	1.22
-25	(-13)	732	184	214	152	0.76	2.18	4.79	1.21	1.40
-20	(- 4)	937	236	275	168	0.83	2.79	5.55	1.40	1.63
-15	(+ 5)	1181	298	346	186	0.91	3.54	6.38	1.61	1.87
-10	(+14)	1468	370	430	205	1.00	4.42	7.19	1.81	2.11

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		