

### COMPRESSOR DEFINITION

Designation	EM Y55HLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300070

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	5.19	[cm <sup>3</sup> ] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO7	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M220MD3/8EA17B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(300)	[µF(VAC minimum)]
5 Motor protection	4TM232KFBYY-53	
6 Start winding resistance	26.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	22.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.69	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
549	138	161	101	0.45	3.12	5.46	1.38	1.60

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	292	74	86	68	0.31	1.65	4.28	1.08	1.25
-30 (-22)	412	104	121	80	0.36	2.33	5.11	1.29	1.50
-25 (-13)	546	138	160	92	0.41	3.10	5.92	1.49	1.73
-20 (- 4)	702	177	206	104	0.47	4.00	6.74	1.70	1.97
-15 (+ 5)	888	224	260	117	0.55	5.07	7.58	1.91	2.22
-10 (+14)	1110	280	325	130	0.66	6.36	8.50	2.14	2.49

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	259	65	76	67	0.32	1.47	3.81	0.96	1.12
-30 (-22)	368	93	108	81	0.38	2.09	4.51	1.14	1.32
-25 (-13)	491	124	144	95	0.42	2.79	5.18	1.31	1.52
-20 (- 4)	636	160	186	109	0.47	3.62	5.84	1.47	1.71
-15 (+ 5)	810	204	237	124	0.53	4.62	6.52	1.64	1.91
-10 (+14)	1020	257	299	141	0.62	5.85	7.25	1.83	2.12

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	206	52	60	64	0.28	1.16	3.26	0.82	0.96
-30 (-22)	317	80	93	80	0.37	1.79	3.95	0.99	1.16
-25 (-13)	442	111	129	96	0.45	2.51	4.58	1.15	1.34
-20 (- 4)	588	148	172	113	0.52	3.34	5.19	1.31	1.52
-15 (+ 5)	762	192	223	131	0.59	4.35	5.80	1.46	1.70
-10 (+14)	973	245	285	151	0.67	5.58	6.44	1.62	1.89

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		