

COMPRESSOR DEFINITION

| | |
|---------------------------|-----------------|
| Designation | EG X70HLC |
| Nominal Voltage/Frequency | 115-127 V 60 Hz |
| Engineering Number | 513703059 |

A - APPLICATION / LIMIT WORKING CONDITIONS

| | | | |
|------------------------------------|-----------------------------------|-----------------------------------|-------------|
| 1 Type | Hermetic reciprocating compressor | | |
| 2 Refrigerant | R-134a | | |
| 3 Nominal voltage and frequency | 115-127 / 60 | [V / Hz] | |
| 4 Application type | Low Back Pressure | | |
| 4.1 Evaporating temperature range | -35°C to -10°C | (-31°F to 14°F) | |
| 5 Motor type | RSCR | | |
| 6 Starting torque | LST - Low Starting Torque | | |
| 7 Expansion device | Capillary tube | | |
| 8 Compressor cooling | | Operating voltage range | |
| | | 50 Hz | 60 Hz |
| 8.1 LBP (32°C Ambient temperature) | Static | 85 to 110 V | 98 to 140 V |
| 8.2 LBP (43°C Ambient temperature) | Static | 85 to 110 V | 98 to 140 V |
| 8.3 HBP (32°C Ambient temperature) | - | - | - |
| 8.4 HBP (43°C Ambient temperature) | - | - | - |
| 9 Maximum condensing temperature | | | |
| 9.1 Operating | 14.2 | [kgf/cm ²] (202 psig) | / °C - °F |
| 9.2 Peak | 15.9 | [kgf/cm ²] (226 psig) | / °C - °F |
| 10 Maximum winding temperature | 130 | [°C] | |

B - MECHANICAL DATA

| | | |
|-------------------------------|---------------|--|
| 1 Commercial designation | 1/4 | [hp] |
| 2 Displacement | 5.56 | [cm ³] (0.339 cu.in) |
| 2.1 Bore [mm] | 22.500 | |
| 2.2 Stroke [mm] | 14.000 | |
| 3 Lubricant charge | 230 | [ml] (7.78 fl.oz.) |
| 3.1 Lubricants approved | | |
| 3.2 Lubricants type/viscosity | ESTER / ISO10 | |
| 4 Weight (with oil charge) | 10.88 | [kg] (23.99 lb.) |
| 5 Nitrogen charge | 0.2 to 0.3 | [kgf/cm ²] (2.84 to 4.27 psig) |

C - ELETRICAL DATA

| | | |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 115-127 V 60 Hz 1 ~ (Single phase) | |
| 2 Starting device type | TSD | |
| 2.1 Starting device | TSD- 115V/TSD2-115V/TSD2-115V0.6 | |
| 3 Start capacitor | - | [µF(VAC minimum)] |
| 4 Run capacitor | 12(180) | [µF(VAC minimum)] |
| 5 Motor protection | 4TM319NFBYY-53 | |
| 6 Start winding resistance | 6.25 | [Ω at 25°C (77°F)] +/- 8% |
| 7 Run winding resistance | 4.40 | [Ω at 25°C (77°F)] +/- 8% |
| 8 LRA - Locked rotor amperage (60 Hz) | 10.00 | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (60 Hz) | 1.60 | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (60 Hz) | - | [A] - Measured according to UL 984 |
| 11 Approval boards certification | CE - NOM - UKCA - UL | |

D - PERFORMANCE - CHECK POINT DATA

| | | | | | | | | |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|--|-------|
| TEST CONDITIONS: @115V60Hz | | | ASHRAELBP32 Static | | Evaporating temperature (Condensing temperature | | -23.3°C (-9.94°F) 54.4°C (129.92°F) | |
| Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| 695 | 175 | 204 | 112 | 0.99 | 3.95 | 6.20 | 1.56 | 1.82 |

E - PERFORMANCE - CURVES

| | | | | | | | | | |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @115V60Hz | | | ASHRAE32 Static | | (Condensing temperature 45°C (+113°F)) | | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 335 | 85 | 98 | 72 | 0.64 | 1.90 | 4.64 | 1.17 | 1.36 |
| -30 (-22) | 497 | 125 | 146 | 89 | 0.78 | 2.82 | 5.55 | 1.40 | 1.63 |
| -25 (-13) | 700 | 176 | 205 | 107 | 0.94 | 3.97 | 6.51 | 1.64 | 1.91 |
| -20 (- 4) | 938 | 236 | 275 | 125 | 1.09 | 5.34 | 7.53 | 1.90 | 2.21 |
| -15 (+ 5) | 1207 | 304 | 354 | 141 | 1.25 | 6.89 | 8.60 | 2.17 | 2.52 |
| -10 (+14) | 1501 | 378 | 440 | 156 | 1.38 | 8.60 | 9.71 | 2.45 | 2.85 |

| | | | | | | | | | |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @115V60Hz | | | ASHRAE32 Static | | (Condensing temperature 55°C (+131°F)) | | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 286 | 72 | 84 | 64 | 0.58 | 1.62 | 4.48 | 1.13 | 1.31 |
| -30 (-22) | 426 | 107 | 125 | 83 | 0.74 | 2.42 | 5.15 | 1.30 | 1.51 |
| -25 (-13) | 616 | 155 | 180 | 104 | 0.92 | 3.50 | 5.88 | 1.48 | 1.72 |
| -20 (- 4) | 848 | 214 | 249 | 127 | 1.12 | 4.83 | 6.66 | 1.68 | 1.95 |
| -15 (+ 5) | 1119 | 282 | 328 | 149 | 1.32 | 6.39 | 7.49 | 1.89 | 2.19 |
| -10 (+14) | 1422 | 358 | 417 | 171 | 1.51 | 8.15 | 8.36 | 2.11 | 2.45 |

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|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @115V60Hz | | | ASHRAE32 Static | | (Condensing temperature 65°C (+149°F)) | | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 224 | 56 | 66 | 58 | 0.53 | 1.27 | 3.89 | 0.98 | 1.14 |
| -30 (-22) | 340 | 86 | 100 | 78 | 0.69 | 1.93 | 4.47 | 1.13 | 1.31 |
| -25 (-13) | 512 | 129 | 150 | 101 | 0.89 | 2.91 | 5.10 | 1.29 | 1.49 |
| -20 (- 4) | 735 | 185 | 215 | 126 | 1.12 | 4.18 | 5.78 | 1.46 | 1.69 |
| -15 (+ 5) | 1004 | 253 | 294 | 153 | 1.36 | 5.73 | 6.51 | 1.64 | 1.91 |
| -10 (+14) | 1313 | 331 | 385 | 180 | 1.61 | 7.52 | 7.28 | 1.83 | 2.13 |

F - EXTERNAL CHARACTERISTICS

| | | | |
|-------------------------|-------------------------------|------|--------------------------|
| 1 Base plate | Universal EG/F/AMEM version 2 | | |
| 2 Tray holder | Yes | | |
| 3 Connectors | | | |
| 3.1 SUCTION | 6.5 +0.12/-0.08 | [mm] | (0.256" +0.005"/-0.003") |
| 3.1.1 Material | Copper | | |
| 3.1.2 Shape | Straight | | |
| 3.2 DISCHARGE | 4.94 +0.08/-0.08 | [mm] | (0.194" +0.003"/-0.003") |
| 3.2.1 Material | Copper | | |
| 3.2.2 Shape | Straight | | |
| 3.3 PROCESS | 6.5 +0.12/-0.08 | [mm] | (0.256" +0.005"/-0.003") |
| 3.3.1 Material | Copper | | |
| 3.3.2 Shape | Straight | | |
| 3.4 Oil cooler (Copper) | No | [mm] | |
| 3.5 Connector sealing | Rubber Plugs | | |