

### COMPRESSOR DEFINITION

Designation	<b>F FU80HAX</b>
Nominal Voltage/Frequency	<b>115-127 V 60 Hz</b>
Engineering Number	<b>513200902</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4+	[hp]
2 Displacement	6.76	[cm <sup>3</sup> ] (0.413 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11	[kg] (24.25 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516094	
3 Start capacitor	270-324(150)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762PFBZZ-53	
6 Start winding resistance	4.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.96	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	30.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	4.20	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	4.90	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
828	209	243	167		4.70	4.96	1.25	1.45

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	412	104	121	111	2.36	2.33	3.70	0.93	1.09
-30 (-22)	590	149	173	131	2.43	3.34	4.48	1.13	1.31
-25 (-13)	797	201	234	151	2.52	4.53	5.27	1.33	1.54
-20 (- 4)	1045	263	306	172	2.62	5.95	6.09	1.54	1.79
-15 (+ 5)	1343	338	394	193	2.73	7.67	6.97	1.76	2.04
-10 (+14)	1703	429	499	215	2.85	9.76	7.93	2.00	2.32
-5 (+23)	2134	538	625	237	2.99	12.27	8.98	2.26	2.63

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	361	91	106	109	2.34	2.04	3.31	0.83	0.97
-30 (-22)	527	133	154	131	2.43	2.99	4.00	1.01	1.17
-25 (-13)	722	182	212	154	2.53	4.10	4.69	1.18	1.37
-20 (- 4)	959	242	281	178	2.65	5.45	5.40	1.36	1.58
-15 (+ 5)	1246	314	365	203	2.79	7.11	6.13	1.55	1.80
-10 (+14)	1595	402	467	230	2.95	9.14	6.93	1.75	2.03
-5 (+23)	2016	508	591	258	3.13	11.60	7.81	1.97	2.29

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	292	74	86	103	2.31	1.65	2.85	0.72	0.84
-30 (-22)	454	114	133	128	2.41	2.57	3.53	0.89	1.03
-25 (-13)	646	163	189	154	2.53	3.67	4.18	1.05	1.22
-20 (- 4)	880	222	258	182	2.68	5.01	4.82	1.22	1.41
-15 (+ 5)	1164	293	341	212	2.85	6.65	5.49	1.38	1.61
-10 (+14)	1511	381	443	244	3.05	8.66	6.19	1.56	1.81
-5 (+23)	1931	487	566	278	3.28	11.10	6.95	1.75	2.04

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		