

### COMPRESSOR DEFINITION

Designation	EM U32CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	893BA78

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.04	[kg] (15.52 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(450)	[µF(VAC minimum)]
5 Motor protection	T0224/07	
6 Start winding resistance	28.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	38.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
248	62	73	65	0.30	0.95	3.84	0.97	1.13

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	195	49	57	50	0.24	0.62	3.85	0.97	1.13
-30	(-22)	260	65	76	55	0.26	0.83	4.74	1.19	1.39
-25	(-13)	339	85	99	60	0.28	1.09	5.65	1.42	1.65
-20	(- 4)	433	109	127	66	0.30	1.39	6.60	1.66	1.93
-15	(+ 5)	545	137	160	72	0.33	1.75	7.61	1.92	2.23
-10	(+14)	675	170	198	78	0.36	2.18	8.70	2.19	2.55
-5	(+23)	825	208	242	83	0.38	2.67	9.88	2.49	2.90

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	163	41	48	51	0.24	0.57	3.21	0.81	0.94
-30	(-22)	224	56	66	57	0.26	0.78	3.95	1.00	1.16
-25	(-13)	297	75	87	63	0.29	1.03	4.69	1.18	1.38
-20	(- 4)	383	97	112	70	0.32	1.34	5.45	1.37	1.60
-15	(+ 5)	485	122	142	78	0.35	1.70	6.25	1.58	1.83
-10	(+14)	604	152	177	85	0.38	2.11	7.10	1.79	2.08
-5	(+23)	741	187	217	92	0.41	2.60	8.03	2.02	2.35

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	129	33	38	50	0.24	0.49	2.60	0.66	0.76
-30	(-22)	184	46	54	57	0.27	0.70	3.24	0.82	0.95
-25	(-13)	249	63	73	65	0.30	0.95	3.85	0.97	1.13
-20	(- 4)	326	82	96	73	0.33	1.25	4.46	1.12	1.31
-15	(+ 5)	417	105	122	82	0.37	1.60	5.08	1.28	1.49
-10	(+14)	523	132	153	91	0.41	2.01	5.74	1.45	1.68
-5	(+23)	646	163	189	100	0.45	2.48	6.44	1.62	1.89

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	97	24	28	48	0.23	0.41	1.99	0.50	0.58
-30	(-22)	144	36	42	56	0.26	0.61	2.57	0.65	0.75
-25	(-13)	201	51	59	65	0.30	0.85	3.09	0.78	0.91
-20	(- 4)	267	67	78	75	0.34	1.13	3.59	0.90	1.05
-15	(+ 5)	346	87	101	85	0.39	1.47	4.07	1.03	1.19
-10	(+14)	438	110	128	96	0.43	1.87	4.57	1.15	1.34
-5	(+23)	544	137	159	107	0.48	2.33	5.09	1.28	1.49

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel to Base Plate		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		