

### COMPRESSOR DEFINITION

Designation	F F7,5BK
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513200266

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	Blend		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low-Medium-High Back Pressure		
4.1 Evaporating temperature range	-35°C to 15°C	(-31°F to 59°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	Fan	-	103 to 140 V
8.4 HBP (43°C Ambient temperature)	Fan	-	103 to 140 V
9 Maximum condensing temperature			
9.1 Operating	14.5	[kgf/cm <sup>2</sup> ] (206 psig)	/ °C - °F
9.2 Peak	18.2	[kgf/cm <sup>2</sup> ] (259 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5+	[hp]
2 Displacement	6.92	[cm <sup>3</sup> ] (0.422 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO32	
4 Weight (with oil charge)	10.68	[kg] (23.54 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516060/213516124	
3 Start capacitor	189-227(110)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	MSP36ALK-5590	
6 Start winding resistance	10.35	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.65	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	25.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	3.30	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	3.90	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAEHBP32 Static		Evaporating temperature (Condensing temperature)		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2550	643	747	367	3.83	19.09	6.95	1.75	2.04

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
735	185	215	192	2.53	5.38	3.83	0.97	1.12

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	443	112	130	143	2.00	3.22	3.08	0.78	0.90
-30 (-22)	535	135	157	163	2.11	3.91	3.32	0.84	0.97
-25 (-13)	672	169	197	185	2.25	4.92	3.67	0.92	1.08
-20 (- 4)	852	215	250	208	2.41	6.25	4.10	1.03	1.20
-15 (+ 5)	1074	271	315	233	2.59	7.89	4.60	1.16	1.35
-10 (+14)	1337	337	392	259	2.80	9.85	5.14	1.29	1.51
-5 (+23)	1640	413	480	286	3.03	12.13	5.71	1.44	1.67
0 (+32)	1981	499	581	315	3.28	14.72	6.29	1.58	1.84
+5 (+41)	2360	595	692	345	3.55	17.63	6.86	1.73	2.01
+10 (+50)	2776	700	814	377	3.84	20.86	7.40	1.86	2.17
+15 (+59)	3228	813	946	409	4.15	24.40	7.89	1.99	2.31

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	443	112	130	143	2.00	3.22	3.08	0.78	0.90
-30 (-22)	535	135	157	163	2.11	3.91	3.32	0.84	0.97
-25 (-13)	672	169	197	185	2.25	4.92	3.67	0.92	1.08
-20 (- 4)	852	215	250	208	2.41	6.25	4.10	1.03	1.20
-15 (+ 5)	1074	271	315	233	2.59	7.89	4.60	1.16	1.35
-10 (+14)	1337	337	392	259	2.80	9.85	5.14	1.29	1.51
-5 (+23)	1640	413	480	286	3.03	12.13	5.71	1.44	1.67
0 (+32)	1981	499	581	315	3.28	14.73	6.29	1.58	1.84
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+10 (+50)	2776	700	814	377	3.84	20.86	7.40	1.86	2.17
+15 (+59)	3228	813	946	409	4.15	24.41	7.89	1.99	2.31

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	443	112	130	143	2.00	3.23	3.08	0.78	0.90
-30	(-22)	535	135	157	163	2.11	3.91	3.32	0.84	0.97
-25	(-13)	672	169	197	185	2.25	4.92	3.67	0.92	1.08
-20	(- 4)	852	215	250	208	2.41	6.25	4.10	1.03	1.20
-15	(+ 5)	1074	271	315	233	2.59	7.89	4.60	1.16	1.35
-10	(+14)	1337	337	392	259	2.80	9.85	5.14	1.29	1.51
-5	(+23)	1640	413	480	286	3.03	12.13	5.71	1.44	1.67
0	(+32)	1981	499	581	315	3.28	14.73	6.29	1.58	1.84
+5	(+41)	2360	595	692	345	3.55	17.64	6.86	1.73	2.01
+10	(+50)	2776	700	814	377	3.84	20.87	7.40	1.86	2.17
+15	(+59)	3228	813	946	409	4.15	24.41	7.89	1.99	2.31

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		