

### COMPRESSOR DEFINITION

Designation	EM Y60HSC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513308068

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	4.99	[cm <sup>3</sup> ] (0.305 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.400	
3 Lubricant charge	170	[ml] (5.75 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.29	[kg] (18.28 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)	[µF(VAC minimum)]
5 Motor protection	4TM319RFBYY-53	
6 Start winding resistance	6.40	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - NOM - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
605	152	177	112	1.02	3.44	5.40	1.36	1.58

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	338	85	99	79	0.71	1.91	4.26	1.07	1.25
-30 (-22)	455	115	133	92	0.83	2.58	4.95	1.25	1.45
-25 (-13)	597	151	175	106	0.95	3.39	5.66	1.43	1.66
-20 (- 4)	772	195	226	120	1.07	4.39	6.42	1.62	1.88
-15 (+ 5)	984	248	288	135	1.20	5.62	7.26	1.83	2.13
-10 (+14)	1240	312	363	151	1.34	7.10	8.19	2.06	2.40

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	284	72	83	77	0.68	1.61	3.71	0.93	1.09
-30 (-22)	405	102	119	92	0.82	2.30	4.39	1.11	1.29
-25 (-13)	549	138	161	109	0.97	3.12	5.05	1.27	1.48
-20 (- 4)	722	182	212	126	1.13	4.11	5.71	1.44	1.67
-15 (+ 5)	930	234	272	145	1.29	5.31	6.39	1.61	1.87
-10 (+14)	1177	297	345	165	1.47	6.74	7.12	1.79	2.09

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	231	58	68	74	0.65	1.31	3.13	0.79	0.92
-30 (-22)	355	90	104	91	0.81	2.01	3.86	0.97	1.13
-25 (-13)	499	126	146	110	0.98	2.83	4.51	1.14	1.32
-20 (- 4)	669	169	196	131	1.16	3.80	5.11	1.29	1.50
-15 (+ 5)	869	219	255	154	1.36	4.96	5.68	1.43	1.66
-10 (+14)	1107	279	324	178	1.57	6.34	6.24	1.57	1.83

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EG/F/AMEM Version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted parallel to Base Plate		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted parallel to Base Plate		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		