

### COMPRESSOR DEFINITION

Designation	EM T40CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306081

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	7.23	[cm <sup>3</sup> ] (0.441 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.35	[kg] (16.20 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	2019	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	26.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	27.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.53	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP</b> Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
310	78	91	85	0.53	1.18	3.65	0.92	1.07

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		<b>CECOMAF</b> Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	239	60	70	64	0.46	0.76	3.75	0.95	1.10
-30	(-22)	323	81	95	71	0.48	1.04	4.55	1.15	1.33
-25	(-13)	423	107	124	78	0.51	1.36	5.42	1.36	1.59
-20	(- 4)	542	136	159	86	0.54	1.74	6.34	1.60	1.86
-15	(+ 5)	681	172	200	93	0.57	2.19	7.31	1.84	2.14
-10	(+14)	845	213	248	101	0.60	2.72	8.32	2.10	2.44

TEST CONDITIONS: @220V50Hz		<b>CECOMAF</b> Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	208	53	61	64	0.47	0.72	3.25	0.82	0.95
-30	(-22)	282	71	83	73	0.49	0.98	3.87	0.97	1.13
-25	(-13)	370	93	109	81	0.52	1.29	4.54	1.14	1.33
-20	(- 4)	476	120	139	90	0.56	1.66	5.26	1.33	1.54
-15	(+ 5)	601	151	176	100	0.59	2.10	6.02	1.52	1.76
-10	(+14)	748	188	219	110	0.63	2.62	6.82	1.72	2.00

TEST CONDITIONS: @220V50Hz		<b>CECOMAF</b> Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	169	43	50	65	0.47	0.64	2.63	0.66	0.77
-30	(-22)	234	59	68	75	0.50	0.89	3.12	0.79	0.91
-25	(-13)	311	78	91	85	0.53	1.18	3.65	0.92	1.07
-20	(- 4)	404	102	118	96	0.57	1.54	4.22	1.06	1.24
-15	(+ 5)	514	130	151	107	0.61	1.97	4.82	1.22	1.41
-10	(+14)	645	163	189	118	0.65	2.48	5.45	1.37	1.60

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	131	33	38	64	0.47	0.55	2.06	0.52	0.60
-30	(-22)	187	47	55	75	0.50	0.79	2.46	0.62	0.72
-25	(-13)	254	64	74	87	0.54	1.07	2.90	0.73	0.85
-20	(- 4)	335	84	98	99	0.58	1.42	3.37	0.85	0.99
-15	(+ 5)	432	109	126	112	0.63	1.84	3.87	0.97	1.13
-10	(+14)	548	138	160	126	0.69	2.34	4.37	1.10	1.28

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 90° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		