

COMPRESSOR DEFINITION

| | |
|---------------------------|-----------------|
| Designation | EM T40CLP |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number | 513306114 |

A - APPLICATION / LIMIT WORKING CONDITIONS

| | | | |
|------------------------------------|-----------------------------------|-----------------------------------|-----------|
| 1 Type | Hermetic reciprocating compressor | | |
| 2 Refrigerant | R-600a | | |
| 3 Nominal voltage and frequency | 220-240 / 50 | [V / Hz] | |
| 4 Application type | Low Back Pressure | | |
| 4.1 Evaporating temperature range | -35°C to -10°C | (-31°F to 14°F) | |
| 5 Motor type | RSIR | | |
| 6 Starting torque | LST - Low Starting Torque | | |
| 7 Expansion device | Capillary tube | | |
| 8 Compressor cooling | | Operating voltage range | |
| | | 50 Hz | 60 Hz |
| 8.1 LBP (32°C Ambient temperature) | Static | 198 to 255 V | - |
| 8.2 LBP (43°C Ambient temperature) | Static | 198 to 255 V | - |
| 8.3 HBP (32°C Ambient temperature) | - | - | - |
| 8.4 HBP (43°C Ambient temperature) | - | - | - |
| 9 Maximum condensing temperature | | | |
| 9.1 Operating | 6.9 | [kgf/cm ²] (98 psig) | / °C - °F |
| 9.2 Peak | 7.8 | [kgf/cm ²] (111 psig) | / °C - °F |
| 10 Maximum winding temperature | 130 | [°C] | |

B - MECHANICAL DATA

| | | |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation | 1/8 | [hp] |
| 2 Displacement | 7.23 | [cm ³] (0.441 cu.in) |
| 2.1 Bore [mm] | 24.000 | |
| 2.2 Stroke [mm] | 16.000 | |
| 3 Lubricant charge | 180 | [ml] (6.09 fl.oz.) |
| 3.1 Lubricants approved | | |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 | |
| 4 Weight (with oil charge) | 7.35 | [kg] (16.20 lb.) |
| 5 Nitrogen charge | - | [kgf/cm ²] |

C - ELETRICAL DATA

| | | |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) | |
| 2 Starting device type | PTC | |
| 2.1 Starting device | 2019 | |
| 3 Start capacitor | - | [µF(VAC minimum)] |
| 4 Run capacitor | - | [µF(VAC minimum)] |
| 5 Motor protection | AE64FS | |
| 6 Start winding resistance | 26.70 | [Ω at 25°C (77°F)] +/- 8% |
| 7 Run winding resistance | 27.20 | [Ω at 25°C (77°F)] +/- 8% |
| 8 LRA - Locked rotor amperage (50 Hz) | 4.30 | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz) | 0.53 | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (50 Hz) | - | [A] - Measured according to UL 984 |
| 11 Approval boards certification | | |

D - PERFORMANCE - CHECK POINT DATA

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|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|-------------------------------|-------|
| TEST CONDITIONS: @220V50Hz | | | CECOMAFLBP Static | | Evaporating temperature (Condensing temperature | | -25°C (-13°F) 55°C (131°F) | |
| Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| 310 | 78 | 91 | 85 | 0.53 | 1.18 | 3.65 | 0.92 | 1.07 |

E - PERFORMANCE - CURVES

| | | | | | | | | | | |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|---------------------------------------|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF Static | | | | (Condensing temperature 35°C (+95°F)) | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 239 | 60 | 70 | 64 | 0.46 | 0.76 | 3.75 | 0.95 | 1.10 |
| -30 | (-22) | 323 | 81 | 95 | 71 | 0.48 | 1.04 | 4.55 | 1.15 | 1.33 |
| -25 | (-13) | 423 | 107 | 124 | 78 | 0.51 | 1.36 | 5.42 | 1.36 | 1.59 |
| -20 | (- 4) | 542 | 136 | 159 | 86 | 0.54 | 1.74 | 6.34 | 1.60 | 1.86 |
| -15 | (+ 5) | 681 | 172 | 200 | 93 | 0.57 | 2.19 | 7.31 | 1.84 | 2.14 |
| -10 | (+14) | 845 | 213 | 248 | 101 | 0.60 | 2.72 | 8.32 | 2.10 | 2.44 |

| | | | | | | | | | | |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF Static | | | | (Condensing temperature 45°C (+113°F)) | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 208 | 53 | 61 | 64 | 0.47 | 0.72 | 3.25 | 0.82 | 0.95 |
| -30 | (-22) | 282 | 71 | 83 | 73 | 0.49 | 0.98 | 3.87 | 0.97 | 1.13 |
| -25 | (-13) | 370 | 93 | 109 | 81 | 0.52 | 1.29 | 4.54 | 1.14 | 1.33 |
| -20 | (- 4) | 476 | 120 | 139 | 90 | 0.56 | 1.66 | 5.26 | 1.33 | 1.54 |
| -15 | (+ 5) | 601 | 151 | 176 | 100 | 0.59 | 2.10 | 6.02 | 1.52 | 1.76 |
| -10 | (+14) | 748 | 188 | 219 | 110 | 0.63 | 2.62 | 6.82 | 1.72 | 2.00 |

| | | | | | | | | | | |
|-------------------------------|-------|----------------------------|----------|-----|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF Static | | | | (Condensing temperature 55°C (+131°F)) | | | | |
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 169 | 43 | 50 | 65 | 0.47 | 0.64 | 2.63 | 0.66 | 0.77 |
| -30 | (-22) | 234 | 59 | 68 | 75 | 0.50 | 0.89 | 3.12 | 0.79 | 0.91 |
| -25 | (-13) | 311 | 78 | 91 | 85 | 0.53 | 1.18 | 3.65 | 0.92 | 1.07 |
| -20 | (- 4) | 404 | 102 | 118 | 96 | 0.57 | 1.54 | 4.22 | 1.06 | 1.24 |
| -15 | (+ 5) | 514 | 130 | 151 | 107 | 0.61 | 1.97 | 4.82 | 1.22 | 1.41 |
| -10 | (+14) | 645 | 163 | 189 | 118 | 0.65 | 2.48 | 5.45 | 1.37 | 1.60 |

E - PERFORMANCE - CURVES

| TEST CONDITIONS: @220V50Hz | | CECOMAF Static | | | (Condensing temperature 65°C (+149°F)) | | | | | |
|-------------------------------|-------|----------------------------|----------|-----|---|-------------------------------|-------------------------|---------------------------|-----------|-------|
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 131 | 33 | 38 | 64 | 0.47 | 0.55 | 2.06 | 0.52 | 0.60 |
| -30 | (-22) | 187 | 47 | 55 | 75 | 0.50 | 0.79 | 2.46 | 0.62 | 0.72 |
| -25 | (-13) | 254 | 64 | 74 | 87 | 0.54 | 1.07 | 2.90 | 0.73 | 0.85 |
| -20 | (- 4) | 335 | 84 | 98 | 99 | 0.58 | 1.42 | 3.37 | 0.85 | 0.99 |
| -15 | (+ 5) | 432 | 109 | 126 | 112 | 0.63 | 1.84 | 3.87 | 0.97 | 1.13 |
| -10 | (+14) | 548 | 138 | 160 | 126 | 0.69 | 2.34 | 4.37 | 1.10 | 1.28 |

F - EXTERNAL CHARACTERISTICS

| | | | |
|-------------------------|--------------------------------|------|--------------------------|
| 1 Base plate | European Standard EUEM | | |
| 2 Tray holder | No | | |
| 3 Connectors | | | |
| 3.1 SUCTION | 8.1 +0.10/+0.00 | [mm] | (0.319" +0.004"/+0.000") |
| 3.1.1 Material | Copper(OD) | | |
| 3.1.2 Shape | Slanted 42° up + 45° to Back | | |
| 3.2 DISCHARGE | 5.1 +0.10/+0.00 | [mm] | (0.201" +0.004"/+0.000") |
| 3.2.1 Material | Copper | | |
| 3.2.2 Shape | Slanted parallel BP+24°to Back | | |
| 3.3 PROCESS | 6 +0.08/-0.08 | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material | Copper(OD) | | |
| 3.3.2 Shape | Slanted 43° up + 45° to Back | | |
| 3.4 Oil cooler (Copper) | No | [mm] | |
| 3.5 Connector sealing | Rubber Plugs | | |