

### COMPRESSOR DEFINITION

Designation	EM Y55CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	897GA77

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0520/07	
6 Start winding resistance	27.35	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	20.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.75	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.60	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
403	102	118	96	0.63	1.54	4.20	1.06	1.23

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	260	65	76	69	0.51	0.90	3.76	0.95	1.10
-30	(-22)	347	88	102	80	0.56	1.21	4.35	1.10	1.27
-25	(-13)	459	116	135	92	0.61	1.60	4.99	1.26	1.46
-20	(- 4)	596	150	175	105	0.66	2.08	5.69	1.43	1.67
-15	(+ 5)	760	192	223	118	0.72	2.65	6.45	1.63	1.89
-10	(+14)	953	240	279	131	0.77	3.34	7.27	1.83	2.13

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	214	54	63	71	0.51	0.81	3.05	0.77	0.89
-30	(-22)	300	76	88	83	0.57	1.14	3.63	0.92	1.06
-25	(-13)	404	102	118	96	0.63	1.54	4.21	1.06	1.23
-20	(- 4)	527	133	155	110	0.69	2.02	4.80	1.21	1.41
-15	(+ 5)	673	170	197	125	0.75	2.58	5.39	1.36	1.58
-10	(+14)	841	212	247	140	0.82	3.23	5.98	1.51	1.75

TEST CONDITIONS: @220V50Hz			CECOMAF Static		(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	177	45	52	70	0.51	0.75	2.51	0.63	0.73
-30	(-22)	258	65	76	83	0.58	1.09	3.09	0.78	0.90
-25	(-13)	352	89	103	97	0.65	1.49	3.61	0.91	1.06
-20	(- 4)	461	116	135	113	0.71	1.95	4.09	1.03	1.20
-15	(+ 5)	585	147	171	130	0.78	2.48	4.52	1.14	1.32
-10	(+14)	727	183	213	149	0.86	3.10	4.91	1.24	1.44

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		