

### COMPRESSOR DEFINITION

Designation	EM T45CDP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306019

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure		
4.1 Evaporating temperature range	-5°C to 15°C	(23°F to 59°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.4 HBP (43°C Ambient temperature)	Static	187 to 255 V	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	6.78	[cm³] (0.414 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.65	[kg] (16.87 lb.)
5 Nitrogen charge	-	[kgf/cm²]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0367/07	
6 Start winding resistance	26.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	17.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.20	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFHBP Static		Evaporating temperature (Condensing temperature		5°C (41°F) 55°C (131°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1453	366	426	152	0.98	5.64	9.56	2.41	2.80

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz				CECOMAF Static		(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-5	(+23)	893	225	262	119	0.89	3.13	7.49	1.89	2.19
0	(+32)	1075	271	315	129	0.91	3.78	8.35	2.10	2.45
+5	(+41)	1305	329	382	138	0.94	4.61	9.46	2.38	2.77
+10	(+50)	1583	399	464	146	0.96	5.62	10.81	2.72	3.17
+15	(+59)	1908	481	559	154	0.99	6.81	12.39	3.12	3.63

TEST CONDITIONS: @220V50Hz		CECOMAF Static		(Condensing temperature 55°C (+131°F) )						
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-5	(+23)	773	195	226	129	0.92	2.97	6.00	1.51	1.76
0	(+32)	943	238	276	142	0.96	3.64	6.65	1.68	1.95
+5	(+41)	1153	291	338	154	0.99	4.47	7.50	1.89	2.20
+10	(+50)	1402	353	411	164	1.03	5.47	8.54	2.15	2.50
+15	(+59)	1691	426	495	173	1.06	6.63	9.77	2.46	2.86

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-5	(+23)	658	166	193	138	0.94	2.81	4.78	1.20	1.40
0	(+32)	811	204	237	154	0.99	3.48	5.26	1.32	1.54
+5	(+41)	993	250	291	169	1.04	4.28	5.88	1.48	1.72
+10	(+50)	1207	304	354	182	1.09	5.23	6.64	1.67	1.95
+15	(+59)	1451	366	425	192	1.13	6.33	7.55	1.90	2.21

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		