

### COMPRESSOR DEFINITION

Designation	EM T32CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	891CA63

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7	[kg] (15.43 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	2019	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	AD37FN10	
6 Start winding resistance	32.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	31.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.59	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
248	62	73	73	0.54	0.95	3.42	0.86	1.00

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	195	49	57	57	0.50	0.62	3.43	0.87	1.01
-30	(-22)	260	65	76	62	0.51	0.83	4.22	1.06	1.24
-25	(-13)	339	85	99	68	0.52	1.09	5.00	1.26	1.47
-20	(- 4)	433	109	127	75	0.54	1.39	5.81	1.46	1.70
-15	(+ 5)	545	137	160	82	0.56	1.75	6.66	1.68	1.95
-10	(+14)	675	170	198	89	0.58	2.18	7.59	1.91	2.22
-5	(+23)	825	208	242	96	0.60	2.67	8.62	2.17	2.53

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	163	41	48	57	0.50	0.57	2.86	0.72	0.84
-30	(-22)	224	56	66	63	0.51	0.78	3.53	0.89	1.04
-25	(-13)	297	75	87	71	0.53	1.03	4.19	1.06	1.23
-20	(- 4)	383	97	112	79	0.54	1.34	4.87	1.23	1.43
-15	(+ 5)	485	122	142	87	0.56	1.70	5.58	1.41	1.64
-10	(+14)	604	152	177	95	0.59	2.11	6.37	1.61	1.87
-5	(+23)	741	187	217	102	0.61	2.60	7.25	1.83	2.13

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	129	33	38	57	0.50	0.49	2.29	0.58	0.67
-30	(-22)	184	46	54	64	0.52	0.70	2.87	0.72	0.84
-25	(-13)	249	63	73	73	0.54	0.95	3.42	0.86	1.00
-20	(- 4)	326	82	96	82	0.56	1.25	3.99	1.01	1.17
-15	(+ 5)	417	105	122	91	0.58	1.60	4.59	1.16	1.35
-10	(+14)	523	132	153	99	0.60	2.01	5.26	1.32	1.54
-5	(+23)	646	163	189	107	0.63	2.48	6.01	1.52	1.76

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	97	24	28	57	0.50	0.41	1.70	0.43	0.50
-30	(-22)	144	36	42	66	0.52	0.61	2.20	0.55	0.64
-25	(-13)	201	51	59	75	0.54	0.85	2.68	0.67	0.78
-20	(- 4)	267	67	78	85	0.56	1.13	3.16	0.80	0.92
-15	(+ 5)	346	87	101	95	0.59	1.47	3.66	0.92	1.07
-10	(+14)	438	110	128	104	0.62	1.87	4.23	1.07	1.24
-5	(+23)	544	137	159	112	0.65	2.33	4.88	1.23	1.43

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		