

### COMPRESSOR DEFINITION

Designation	EM X55CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513309505

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.88	[kg] (17.37 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(300)	[µF(VAC minimum)]
5 Motor protection	4TM 232KFBYY-73	
6 Start winding resistance	12.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	22.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.10	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	IRAM - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP</b> Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
406	102	119	87	0.41	1.55	4.67	1.18	1.37

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	257	65	75	59	0.31	0.89	4.34	1.09	1.27
-30 (-22)	344	87	101	70	0.35	1.20	4.93	1.24	1.44
-25 (-13)	457	115	134	82	0.40	1.59	5.58	1.41	1.64
-20 (- 4)	596	150	175	95	0.46	2.08	6.30	1.59	1.85
-15 (+ 5)	762	192	223	108	0.52	2.66	7.07	1.78	2.07
-10 (+14)	953	240	279	121	0.58	3.34	7.88	1.98	2.31

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	214	54	63	61	0.31	0.81	3.55	0.89	1.04
-30 (-22)	296	75	87	73	0.35	1.13	4.09	1.03	1.20
-25 (-13)	399	101	117	86	0.41	1.52	4.65	1.17	1.36
-20 (- 4)	524	132	154	100	0.48	2.00	5.24	1.32	1.54
-15 (+ 5)	671	169	197	115	0.55	2.57	5.84	1.47	1.71
-10 (+14)	840	212	246	130	0.63	3.22	6.44	1.62	1.89

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	171	43	50	60	0.31	0.72	2.83	0.71	0.83
-30 (-22)	246	62	72	73	0.36	1.04	3.35	0.84	0.98
-25 (-13)	338	85	99	87	0.42	1.43	3.86	0.97	1.13
-20 (- 4)	447	113	131	103	0.50	1.90	4.34	1.09	1.27
-15 (+ 5)	575	145	168	120	0.58	2.44	4.80	1.21	1.41
-10 (+14)	720	181	211	139	0.66	3.07	5.21	1.31	1.53

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	8.1 +0.10/+0.00	[mm]	(0.319" +0.004"/+0.000")
3.1.1 Material	Copper(OD)		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		