

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EM Y40CLC       |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number        | 894LA73         |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|  |                                   |                                   |           |
|--|-----------------------------------|-----------------------------------|-----------|
| 1 Type                                     | Hermetic reciprocating compressor |                                   |           |
| 2 Refrigerant                              | R-600a                            |                                   |           |
| 3 Nominal voltage and frequency            | 220-240 / 50                      | [ V / Hz ]                        |           |
| 4 Application type                         | Low-Medium Back Pressure          |                                   |           |
| 4.1 Evaporating temperature range          | -35°C to -5°C                     | (-31°F to 23°F)                   |           |
| 5 Motor type                               | RSCR                              |                                   |           |
| 6 Starting torque                          | LST - Low Starting Torque         |                                   |           |
| 7 Expansion device                         | Capillary tube                    |                                   |           |
| 8 Compressor cooling                       | Operating voltage range           |                                   |           |
|  |                                   | 50 Hz                             | 60 Hz     |
| 8.1 LBP (32°C Ambient temperature)         | Static                            | 198 to 254 V                      | -         |
| 8.2 LBP (43°C Ambient temperature)         | Static                            | 198 to 254 V                      | -         |
| 8.3 HBP (32°C Ambient temperature)         | -                                 | -                                 | -         |
| 8.4 HBP (43°C Ambient temperature)         | -                                 | -                                 | -         |
| 9 Maximum condensing pressures/temperature |                                   |                                   |           |
| 9.1 Operating (gauge)                      | 7.7                               | [kgf/cm <sup>2</sup> ] (109 psig) | / °C - °F |
| 9.2 Peak (gauge)                           | 9.8                               | [kgf/cm <sup>2</sup> ] (139 psig) | / °C - °F |
| 10 Maximum winding temperature             | 130                               | [ °C ]                            |           |

### B - MECHANICAL DATA

|                               |                |                                  |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation      |                | [hp]                             |
| 2 Displacement                | 7.23           | [cm <sup>3</sup> ] (0.441 cu.in) |
| 2.1 Bore [mm]                 | 24.000         |                                  |
| 2.2 Stroke [mm]               | 16.000         |                                  |
| 3 Lubricant charge            | 180            | [ml] (6.09 fl.oz.)               |
| 3.1 Lubricants approved       |                |                                  |
| 3.2 Lubricants type/viscosity | MINERAL / ISO7 |                                  |
| 4 Weight (with oil charge)    | 7.7            | [kg] (16.98 lb.)                 |
| 5 Nitrogen charge             | -              | [kgf/cm <sup>2</sup> ]           |

### C - ELETRICAL DATA

|  |                                    |                                    |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | PTC                                |                                    |
| 2.1 Starting device                          | MSDA3                              |                                    |
| 3 Start capacitor                            | -                                  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | 4(450)                             | [µF(VAC minimum)]                  |
| 5 Motor protection                           | 4TM142NFBYY-53                     |                                    |
| 6 Start winding resistance                   | 29.90                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 35.28                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (50 Hz)        | 2.70                               | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz)     | 0.34                               | [A]                                |
| 10 FLA - Full Load Amperage HBP (50 Hz)      | -                                  | [A]                                |
| 11 Approval boards certification             | VDE                                |                                    |

### D - PERFORMANCE - CHECK POINT DATA

| TEST CONDITIONS:<br>@220V50Hz |          |     | CECOMAF<br>Static              |                                  | Evaporating temperature<br>(Condensing temperature |                           | -25°C (-13°F)<br>55°C (131°F) |       |
|-------------------------------|----------|-----|--------------------------------|----------------------------------|--|---------------------------|-------------------------------|-------|
| Cooling capacity<br>+/- 5%    |          |     | Power<br>consumption<br>+/- 5% | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5%                         | EFFICIENCY RATE<br>+/- 7% |                               |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                            | [A]                              | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                     | [W/W] |
| 310                           | 78       | 91  | 75                             | 0.36                             | 1.18   | 4.12                      | 1.04                          | 1.21  |

### E - PERFORMANCE - CURVES

| TEST CONDITIONS:<br>@220V50Hz |       | CECOMAF<br>Static          |          |     | (Condensing temperature 35°C (+95°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|---------------------------------------|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |          |     | Power<br>consumption<br>+/- 5%        | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                                   | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 239                        | 60       | 70  | 55                                    | 0.26                             | 0.76                       | 4.34                      | 1.09      | 1.27  |
| -30                           | (-22) | 323                        | 81       | 95  | 62                                    | 0.29                             | 1.04                       | 5.20                      | 1.31      | 1.52  |
| -25                           | (-13) | 423                        | 107      | 124 | 69                                    | 0.32                             | 1.36                       | 6.13                      | 1.54      | 1.80  |
| -20                           | (- 4) | 542                        | 136      | 159 | 76                                    | 0.35                             | 1.74                       | 7.12                      | 1.79      | 2.09  |
| -15                           | (+ 5) | 681                        | 172      | 200 | 83                                    | 0.38                             | 2.19                       | 8.16                      | 2.06      | 2.39  |
| -10                           | (+14) | 845                        | 213      | 248 | 91                                    | 0.41                             | 2.72                       | 9.25                      | 2.33      | 2.71  |
| -5                            | (+23) | 1035                       | 261      | 303 | 100                                   | 0.45                             | 3.35                       | 10.36                     | 2.61      | 3.04  |

| TEST CONDITIONS:<br>@220V50Hz |       | CECOMAF<br>Static          |          |     | (Condensing temperature 45°C (+113°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|--|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |          |     | Power<br>consumption<br>+/- 5%         | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                                    | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 208                        | 53       | 61  | 55                                     | 0.27                             | 0.72                       | 3.76                      | 0.95      | 1.10  |
| -30                           | (-22) | 282                        | 71       | 83  | 64                                     | 0.30                             | 0.98                       | 4.42                      | 1.11      | 1.30  |
| -25                           | (-13) | 370                        | 93       | 109 | 72                                     | 0.33                             | 1.29                       | 5.13                      | 1.29      | 1.50  |
| -20                           | (- 4) | 476                        | 120      | 139 | 81                                     | 0.37                             | 1.66                       | 5.89                      | 1.48      | 1.73  |
| -15                           | (+ 5) | 601                        | 151      | 176 | 90                                     | 0.41                             | 2.10                       | 6.69                      | 1.69      | 1.96  |
| -10                           | (+14) | 748                        | 188      | 219 | 99                                     | 0.45                             | 2.62                       | 7.51                      | 1.89      | 2.20  |
| -5                            | (+23) | 919                        | 232      | 269 | 110                                    | 0.49                             | 3.23                       | 8.36                      | 2.11      | 2.45  |

| TEST CONDITIONS:<br>@220V50Hz |       | CECOMAF<br>Static          |          |     | (Condensing temperature 55°C (+131°F)) |                                  |                            |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|--|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating<br>temperature    |       | Cooling capacity<br>+/- 5% |          |     | Power<br>consumption<br>+/- 5%         | Current<br>consumption<br>+/- 5% | Gas flow<br>rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                                    | [A]                              | [kg/h]                     | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 169                        | 43       | 50  | 56                                     | 0.27                             | 0.64                       | 3.07                      | 0.77      | 0.90  |
| -30                           | (-22) | 234                        | 59       | 68  | 65                                     | 0.30                             | 0.89                       | 3.59                      | 0.90      | 1.05  |
| -25                           | (-13) | 311                        | 78       | 91  | 75                                     | 0.34                             | 1.18                       | 4.14                      | 1.04      | 1.21  |
| -20                           | (- 4) | 404                        | 102      | 118 | 85                                     | 0.38                             | 1.54                       | 4.73                      | 1.19      | 1.39  |
| -15                           | (+ 5) | 514                        | 130      | 151 | 96                                     | 0.43                             | 1.97                       | 5.34                      | 1.35      | 1.57  |
| -10                           | (+14) | 645                        | 163      | 189 | 108                                    | 0.48                             | 2.48                       | 5.97                      | 1.50      | 1.75  |
| -5                            | (+23) | 800                        | 201      | 234 | 121                                    | 0.54                             | 3.08                       | 6.60                      | 1.66      | 1.93  |

### E - PERFORMANCE - CURVES

| TEST CONDITIONS:<br>@220V50Hz |       | CECOMAF<br>Static          |          |     | (Condensing temperature 65°C (+149°F) ) |                               |                         |                           |           |       |
|-------------------------------|-------|----------------------------|----------|-----|---|-------------------------------|-------------------------|---------------------------|-----------|-------|
| Evaporating temperature       |       | Cooling capacity<br>+/- 5% |          |     | Power consumption<br>+/- 5%             | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C                            | (°F)  | [Btu/h]                    | [kcal/h] | [W] | [W]                                     | [A]                           | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35                           | (-31) | 131                        | 33       | 38  | 55                                      | 0.27                          | 0.55                    | 2.36                      | 0.59      | 0.69  |
| -30                           | (-22) | 187                        | 47       | 55  | 66                                      | 0.31                          | 0.79                    | 2.80                      | 0.70      | 0.82  |
| -25                           | (-13) | 254                        | 64       | 74  | 78                                      | 0.36                          | 1.07                    | 3.26                      | 0.82      | 0.95  |
| -20                           | (- 4) | 335                        | 84       | 98  | 90                                      | 0.41                          | 1.42                    | 3.74                      | 0.94      | 1.10  |
| -15                           | (+ 5) | 432                        | 109      | 126 | 103                                     | 0.46                          | 1.84                    | 4.23                      | 1.06      | 1.24  |
| -10                           | (+14) | 548                        | 138      | 160 | 117                                     | 0.52                          | 2.34                    | 4.71                      | 1.19      | 1.38  |
| -5                            | (+23) | 685                        | 173      | 201 | 132                                     | 0.59                          | 2.93                    | 5.19                      | 1.31      | 1.52  |

### F - EXTERNAL CHARACTERISTICS

|                         |                   |      |                          |
|-------------------------|-------------------|------|--------------------------|
| 1 Base plate            | European Standard |      |                          |
| 2 Tray holder           | No                |      |                          |
| 3 Connectors            |                   |      |                          |
| 3.1 SUCTION             | 6.1 +0.10/+0.00   | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material          | Copper            |      |                          |
| 3.1.2 Shape             | Slanted 42°       |      |                          |
| 3.2 DISCHARGE           | 4.95 +0.05/+0.05  | [mm] | (0.195" +0.002"/+0.002") |
| 3.2.1 Material          | Copper            |      |                          |
| 3.2.2 Shape             | Vertical          |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08     | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)        |      |                          |
| 3.3.2 Shape             | Slanted 42°       |      |                          |
| 3.4 Oil cooler (Copper) | No                | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs      |      |                          |