

### COMPRESSOR DEFINITION

Designation	EM Y40CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	894LA73

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.23	[cm <sup>3</sup> ] (0.441 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(450)	[µF(VAC minimum)]
5 Motor protection	T0224/07	
6 Start winding resistance	29.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	35.28	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.34	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAF Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
310	78	91	75	0.36	1.18	4.12	1.04	1.21

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	239	60	70	55	0.26	0.76	4.34	1.09	1.27
-30	(-22)	323	81	95	62	0.29	1.04	5.20	1.31	1.52
-25	(-13)	423	107	124	69	0.32	1.36	6.13	1.54	1.80
-20	(- 4)	542	136	159	76	0.35	1.74	7.12	1.79	2.09
-15	(+ 5)	681	172	200	83	0.38	2.19	8.16	2.06	2.39
-10	(+14)	845	213	248	91	0.41	2.72	9.25	2.33	2.71
-5	(+23)	1035	261	303	100	0.45	3.35	10.36	2.61	3.04

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	208	53	61	55	0.27	0.72	3.76	0.95	1.10
-30	(-22)	282	71	83	64	0.30	0.98	4.42	1.11	1.30
-25	(-13)	370	93	109	72	0.33	1.29	5.13	1.29	1.50
-20	(- 4)	476	120	139	81	0.37	1.66	5.89	1.48	1.73
-15	(+ 5)	601	151	176	90	0.41	2.10	6.69	1.69	1.96
-10	(+14)	748	188	219	99	0.45	2.62	7.51	1.89	2.20
-5	(+23)	919	232	269	110	0.49	3.23	8.36	2.11	2.45

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	169	43	50	56	0.27	0.64	3.07	0.77	0.90
-30	(-22)	234	59	68	65	0.30	0.89	3.59	0.90	1.05
-25	(-13)	311	78	91	75	0.34	1.18	4.14	1.04	1.21
-20	(- 4)	404	102	118	85	0.38	1.54	4.73	1.19	1.39
-15	(+ 5)	514	130	151	96	0.43	1.97	5.34	1.35	1.57
-10	(+14)	645	163	189	108	0.48	2.48	5.97	1.50	1.75
-5	(+23)	800	201	234	121	0.54	3.08	6.60	1.66	1.93

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	131	33	38	55	0.27	0.55	2.36	0.59	0.69
-30	(-22)	187	47	55	66	0.31	0.79	2.80	0.70	0.82
-25	(-13)	254	64	74	78	0.36	1.07	3.26	0.82	0.95
-20	(- 4)	335	84	98	90	0.41	1.42	3.74	0.94	1.10
-15	(+ 5)	432	109	126	103	0.46	1.84	4.23	1.06	1.24
-10	(+14)	548	138	160	117	0.52	2.34	4.71	1.19	1.38
-5	(+23)	685	173	201	132	0.59	2.93	5.19	1.31	1.52

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.95 +0.05/+0.05	[mm]	(0.195" +0.002"/+0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		