

### COMPRESSOR DEFINITION

Designation	EM Y46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	894RA75

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm <sup>3</sup> ] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	4(450)	[μF(VAC minimum)]
5 Motor protection	T0224/07	
6 Start winding resistance	22.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	25.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.38	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	IRAM - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
348	88	102	83	0.38	1.33	4.19	1.06	1.23

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	270	68	79	59	0.28	0.86	4.59	1.16	1.35
-30	(-22)	357	90	105	68	0.31	1.15	5.29	1.33	1.55
-25	(-13)	464	117	136	76	0.35	1.49	6.14	1.55	1.80
-20	(- 4)	592	149	174	83	0.39	1.90	7.10	1.79	2.08
-15	(+ 5)	744	187	218	91	0.43	2.39	8.11	2.04	2.38
-10	(+14)	922	232	270	100	0.47	2.97	9.13	2.30	2.68
-5	(+23)	1129	285	331	112	0.52	3.65	10.10	2.54	2.96

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	232	58	68	60	0.29	0.81	3.84	0.97	1.12
-30	(-22)	312	79	91	71	0.33	1.08	4.40	1.11	1.29
-25	(-13)	407	103	119	80	0.37	1.42	5.11	1.29	1.50
-20	(- 4)	522	132	153	88	0.41	1.82	5.91	1.49	1.73
-15	(+ 5)	658	166	193	97	0.46	2.30	6.74	1.70	1.97
-10	(+14)	817	206	239	108	0.52	2.86	7.55	1.90	2.21
-5	(+23)	1003	253	294	121	0.57	3.52	8.29	2.09	2.43

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	190	48	56	61	0.29	0.72	3.14	0.79	0.92
-30	(-22)	262	66	77	72	0.33	1.00	3.60	0.91	1.05
-25	(-13)	347	87	102	83	0.38	1.32	4.18	1.05	1.23
-20	(- 4)	448	113	131	93	0.43	1.71	4.83	1.22	1.42
-15	(+ 5)	568	143	166	103	0.49	2.18	5.50	1.39	1.61
-10	(+14)	709	179	208	116	0.55	2.72	6.13	1.55	1.80
-5	(+23)	874	220	256	131	0.62	3.36	6.68	1.68	1.96

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	150	38	44	60	0.30	0.63	2.51	0.63	0.74
-30	(-22)	213	54	62	73	0.34	0.90	2.89	0.73	0.85
-25	(-13)	288	73	84	85	0.39	1.22	3.37	0.85	0.99
-20	(- 4)	376	95	110	97	0.45	1.59	3.90	0.98	1.14
-15	(+ 5)	480	121	141	109	0.52	2.04	4.42	1.11	1.30
-10	(+14)	603	152	177	124	0.59	2.57	4.90	1.23	1.44
-5	(+23)	747	188	219	141	0.67	3.19	5.27	1.33	1.54

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.02 +0.02/-0.02	[mm]	(0.198" +0.001"/-0.001")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		