

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EM Y32CLC       |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number        | 513306529       |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|  |                                   |                                   |           |
|--|-----------------------------------|-----------------------------------|-----------|
| 1 Type                                     | Hermetic reciprocating compressor |                                   |           |
| 2 Refrigerant                              | R-600a                            |                                   |           |
| 3 Nominal voltage and frequency            | 220-240 / 50                      | [ V / Hz ]                        |           |
| 4 Application type                         | Low Back Pressure                 |                                   |           |
| 4.1 Evaporating temperature range          | -35°C to -10°C                    | (-31°F to 14°F)                   |           |
| 5 Motor type                               | RSIR-RSCR                         |                                   |           |
| 6 Starting torque                          | LST - Low Starting Torque         |                                   |           |
| 7 Expansion device                         | Capillary tube                    |                                   |           |
| 8 Compressor cooling                       | Operating voltage range           |                                   |           |
|  |                                   | 50 Hz                             | 60 Hz     |
| 8.1 LBP (32°C Ambient temperature)         | Static                            | 198 to 255 V                      | -         |
| 8.2 LBP (43°C Ambient temperature)         | Static                            | 198 to 255 V                      | -         |
| 8.3 HBP (32°C Ambient temperature)         | -                                 | -                                 | -         |
| 8.4 HBP (43°C Ambient temperature)         | -                                 | -                                 | -         |
| 9 Maximum condensing pressures/temperature |                                   |                                   |           |
| 9.1 Operating (gauge)                      | 7.7                               | [kgf/cm <sup>2</sup> ] (109 psig) | / °C - °F |
| 9.2 Peak (gauge)                           | 9.8                               | [kgf/cm <sup>2</sup> ] (139 psig) | / °C - °F |
| 10 Maximum winding temperature             | 130                               | [ °C ]                            |           |

### B - MECHANICAL DATA

|                               |                |                                  |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation      |                | [hp]                             |
| 2 Displacement                | 5.96           | [cm <sup>3</sup> ] (0.364 cu.in) |
| 2.1 Bore [mm]                 | 22.500         |                                  |
| 2.2 Stroke [mm]               | 15.000         |                                  |
| 3 Lubricant charge            | 180            | [ml] (6.09 fl.oz.)               |
| 3.1 Lubricants approved       |                |                                  |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 |                                  |
| 4 Weight (with oil charge)    | 7.7            | [kg] (16.98 lb.)                 |
| 5 Nitrogen charge             | -              | [kgf/cm <sup>2</sup> ]           |

### C - ELETRICAL DATA

|  |                                    |                                    |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | PTC                                |                                    |
| 2.1 Starting device                          | 2019                               |                                    |
| 3 Start capacitor                            | -                                  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | 2.5(300)                           | [µF(VAC minimum)]                  |
| 5 Motor protection                           | AE23AHNX                           |                                    |
| 6 Start winding resistance                   | 27.00                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 34.70                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (50 Hz)        | 2.80                               | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz)     | 0.30                               | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (50 Hz)      | -                                  | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | VDE                                |                                    |

### D - PERFORMANCE - CHECK POINT DATA

|                               |          |     |                             |                               |  |                           |                               |       |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|-------------------------------|-------|
| TEST CONDITIONS:<br>@220V50Hz |          |     | <b>CECOMAF</b><br>Static    |                               | Evaporating temperature<br>(Condensing temperature |                           | -25°C (-13°F)<br>55°C (131°F) |       |
| Cooling capacity<br>+/- 5%    |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                            | EFFICIENCY RATE<br>+/- 7% |                               |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                     | [W/W] |
| 249                           | 63       | 73  | 59                          | 0.30                          | 0.95   | 4.20                      | 1.06                          | 1.23  |

### E - PERFORMANCE - CURVES

|                               |                            |          |                          |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | <b>CECOMAF</b><br>Static |                             | (Condensing temperature 45°C (+113°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                          | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                      | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 165                        | 42       | 48                       | 42                          | 0.25                                   | 0.57                    | 3.96                      | 1.00      | 1.16  |
| -30 (-22)                     | 225                        | 57       | 66                       | 49                          | 0.26                                   | 0.78                    | 4.58                      | 1.15      | 1.34  |
| -25 (-13)                     | 299                        | 75       | 88                       | 56                          | 0.29                                   | 1.04                    | 5.29                      | 1.33      | 1.55  |
| -20 (- 4)                     | 389                        | 98       | 114                      | 64                          | 0.32                                   | 1.36                    | 6.08                      | 1.53      | 1.78  |
| -15 (+ 5)                     | 493                        | 124      | 144                      | 71                          | 0.35                                   | 1.72                    | 6.94                      | 1.75      | 2.03  |
| -10 (+14)                     | 611                        | 154      | 179                      | 78                          | 0.38                                   | 2.14                    | 7.84                      | 1.98      | 2.30  |

|                               |                            |          |                          |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | <b>CECOMAF</b><br>Static |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                          | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                      | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 137                        | 34       | 40                       | 42                          | 0.26                                   | 0.52                    | 3.27                      | 0.82      | 0.96  |
| -30 (-22)                     | 186                        | 47       | 54                       | 50                          | 0.27                                   | 0.71                    | 3.70                      | 0.93      | 1.08  |
| -25 (-13)                     | 249                        | 63       | 73                       | 59                          | 0.30                                   | 0.95                    | 4.19                      | 1.06      | 1.23  |
| -20 (- 4)                     | 326                        | 82       | 95                       | 69                          | 0.34                                   | 1.24                    | 4.73                      | 1.19      | 1.39  |
| -15 (+ 5)                     | 415                        | 105      | 122                      | 78                          | 0.38                                   | 1.59                    | 5.30                      | 1.34      | 1.55  |
| -10 (+14)                     | 518                        | 130      | 152                      | 88                          | 0.42                                   | 1.99                    | 5.89                      | 1.48      | 1.73  |

|                               |                            |          |                          |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | <b>CECOMAF</b><br>Static |                             | (Condensing temperature 65°C (+149°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                          | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                      | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 104                        | 26       | 30                       | 40                          | 0.26                                   | 0.44                    | 2.57                      | 0.65      | 0.75  |
| -30 (-22)                     | 147                        | 37       | 43                       | 50                          | 0.28                                   | 0.62                    | 2.96                      | 0.75      | 0.87  |
| -25 (-13)                     | 203                        | 51       | 59                       | 60                          | 0.31                                   | 0.86                    | 3.37                      | 0.85      | 0.99  |
| -20 (- 4)                     | 271                        | 68       | 79                       | 71                          | 0.35                                   | 1.15                    | 3.80                      | 0.96      | 1.11  |
| -15 (+ 5)                     | 351                        | 88       | 103                      | 83                          | 0.40                                   | 1.49                    | 4.24                      | 1.07      | 1.24  |
| -10 (+14)                     | 442                        | 111      | 130                      | 95                          | 0.45                                   | 1.88                    | 4.65                      | 1.17      | 1.36  |

### F - EXTERNAL CHARACTERISTICS

|                         |                              |      |                          |
|-------------------------|------------------------------|------|--------------------------|
| 1 Base plate            | European Standard EUEM       |      |                          |
| 2 Tray holder           | Yes                          |      |                          |
| 3 Connectors            |                              |      |                          |
| 3.1 SUCTION             | 6.1 +0.10/+0.00              | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material          | Copper                       |      |                          |
| 3.1.2 Shape             | Slanted 42° up + 45° to Back |      |                          |
| 3.2 DISCHARGE           | 4.9 +0.10/-0.05              | [mm] | (0.193" +0.004"/-0.002") |
| 3.2.1 Material          | Copper                       |      |                          |
| 3.2.2 Shape             | Slanted 90° up + 24° to Back |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08                | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)                   |      |                          |
| 3.3.2 Shape             | Slanted 43° up + 45° to Back |      |                          |
| 3.4 Oil cooler (Copper) | No                           | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                 |      |                          |