

### COMPRESSOR DEFINITION

Designation	EM T46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	895EA95

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm <sup>3</sup> ] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.2	[kg] (15.87 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	2.5(440)	[μF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	26.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	23.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.47	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP</b> Static		Evaporating temperature (Condensing temperature	<b>-25°C (-13°F)</b> <b>55°C (131°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
348	88	102	94	0.58	1.33	3.69	0.93	1.08

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>45°C (+113°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	213	54	62	77	0.56	0.74	2.76	0.70	0.81
<b>-30 (-22)</b>	300	76	88	82	0.56	1.04	3.63	0.91	1.06
<b>-25 (-13)</b>	403	102	118	92	0.57	1.40	4.35	1.10	1.27
<b>-20 (- 4)</b>	526	132	154	105	0.60	1.83	5.02	1.26	1.47
<b>-15 (+ 5)</b>	670	169	196	118	0.63	2.34	5.71	1.44	1.67
<b>-10 (+14)</b>	837	211	245	129	0.66	2.93	6.52	1.64	1.91

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>55°C (+131°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	181	46	53	76	0.56	0.69	2.38	0.60	0.70
<b>-30 (-22)</b>	258	65	76	83	0.56	0.98	3.12	0.79	0.92
<b>-25 (-13)</b>	349	88	102	94	0.58	1.33	3.70	0.93	1.08
<b>-20 (- 4)</b>	457	115	134	109	0.61	1.75	4.19	1.05	1.23
<b>-15 (+ 5)</b>	584	147	171	125	0.65	2.24	4.68	1.18	1.37
<b>-10 (+14)</b>	732	184	214	139	0.68	2.81	5.26	1.33	1.54

TEST CONDITIONS: @220V50Hz			<b>CECOMAF</b> Static		(Condensing temperature <b>65°C (+149°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	145	37	43	75	0.56	0.61	1.94	0.49	0.57
<b>-30 (-22)</b>	215	54	63	82	0.56	0.91	2.63	0.66	0.77
<b>-25 (-13)</b>	298	75	87	96	0.59	1.26	3.12	0.79	0.91
<b>-20 (- 4)</b>	394	99	115	112	0.62	1.67	3.51	0.88	1.03
<b>-15 (+ 5)</b>	506	128	148	130	0.66	2.15	3.87	0.98	1.13
<b>-10 (+14)</b>	637	161	187	148	0.70	2.72	4.30	1.08	1.26

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		