

COMPRESSOR DEFINITION

| | |
|---------------------------|-----------------|
| Designation | EM Y32CLC |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number | 897CA83 |

A - APPLICATION / LIMIT WORKING CONDITIONS

| | | | |
|------------------------------------|-----------------------------------|-----------------------------------|-----------|
| 1 Type | Hermetic reciprocating compressor | | |
| 2 Refrigerant | R-600a | | |
| 3 Nominal voltage and frequency | 220-240 / 50 | [V / Hz] | |
| 4 Application type | Low Back Pressure | | |
| 4.1 Evaporating temperature range | -35°C to -10°C | (-31°F to 14°F) | |
| 5 Motor type | RSIR-RSCR | | |
| 6 Starting torque | LST - Low Starting Torque | | |
| 7 Expansion device | Capillary tube | | |
| 8 Compressor cooling | | Operating voltage range | |
| | | 50 Hz | 60 Hz |
| 8.1 LBP (32°C Ambient temperature) | Static | 198 to 254 V | - |
| 8.2 LBP (43°C Ambient temperature) | Static | 198 to 254 V | - |
| 8.3 HBP (32°C Ambient temperature) | - | - | - |
| 8.4 HBP (43°C Ambient temperature) | - | - | - |
| 9 Maximum condensing temperature | | | |
| 9.1 Operating | 6.9 | [kgf/cm ²] (98 psig) | / °C - °F |
| 9.2 Peak | 7.8 | [kgf/cm ²] (111 psig) | / °C - °F |
| 10 Maximum winding temperature | 130 | [°C] | |

B - MECHANICAL DATA

| | | |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation | | [hp] |
| 2 Displacement | 5.96 | [cm ³] (0.364 cu.in) |
| 2.1 Bore [mm] | 22.500 | |
| 2.2 Stroke [mm] | 15.000 | |
| 3 Lubricant charge | 180 | [ml] (6.09 fl.oz.) |
| 3.1 Lubricants approved | | |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 | |
| 4 Weight (with oil charge) | 7.7 | [kg] (16.98 lb.) |
| 5 Nitrogen charge | - | [kgf/cm ²] |

C - ELETRICAL DATA

| | | |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) | |
| 2 Starting device type | PTC | |
| 2.1 Starting device | MI2021 | |
| 3 Start capacitor | - | [μF(VAC minimum)] |
| 4 Run capacitor | 2.5(440) | [μF(VAC minimum)] |
| 5 Motor protection | AE23AHNX | |
| 6 Start winding resistance | 27.00 | [Ω at 25°C (77°F)] +/- 8% |
| 7 Run winding resistance | 34.70 | [Ω at 25°C (77°F)] +/- 8% |
| 8 LRA - Locked rotor amperage (50 Hz) | 2.80 | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz) | 0.30 | [A] |
| 10 FLA - Full Load Amperage HBP (50 Hz) | - | [A] |
| 11 Approval boards certification | VDE | |

D - PERFORMANCE - CHECK POINT DATA

| TEST CONDITIONS: @220V50Hz | | | CECOMAF Static | | Evaporating temperature (Condensing temperature | | -25°C (-13°F) 55°C (131°F)) | |
|-------------------------------|----------|-----|--------------------------------|----------------------------------|--|---------------------------|--------------------------------|-------|
| Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| 249 | 63 | 73 | 59 | 0.30 | 0.95 | 4.20 | 1.06 | 1.23 |

E - PERFORMANCE - CURVES

| TEST CONDITIONS: @220V50Hz | | | CECOMAF Static | | (Condensing temperature 45°C (+113°F)) | | | | | |
|-------------------------------|-------|----------------------------|-------------------|-----|--|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 165 | 42 | 48 | 42 | 0.25 | 0.57 | 3.96 | 1.00 | 1.16 |
| -30 | (-22) | 225 | 57 | 66 | 49 | 0.26 | 0.78 | 4.58 | 1.15 | 1.34 |
| -25 | (-13) | 299 | 75 | 88 | 56 | 0.29 | 1.04 | 5.29 | 1.33 | 1.55 |
| -20 | (- 4) | 389 | 98 | 114 | 64 | 0.32 | 1.36 | 6.08 | 1.53 | 1.78 |
| -15 | (+ 5) | 493 | 124 | 144 | 71 | 0.35 | 1.72 | 6.94 | 1.75 | 2.03 |
| -10 | (+14) | 611 | 154 | 179 | 78 | 0.38 | 2.14 | 7.84 | 1.98 | 2.30 |

| TEST CONDITIONS: @220V50Hz | | | CECOMAF Static | | (Condensing temperature 55°C (+131°F)) | | | | | |
|-------------------------------|-------|----------------------------|-------------------|-----|--|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 137 | 34 | 40 | 42 | 0.26 | 0.52 | 3.27 | 0.82 | 0.96 |
| -30 | (-22) | 186 | 47 | 54 | 50 | 0.27 | 0.71 | 3.70 | 0.93 | 1.08 |
| -25 | (-13) | 249 | 63 | 73 | 59 | 0.30 | 0.95 | 4.19 | 1.06 | 1.23 |
| -20 | (- 4) | 326 | 82 | 95 | 69 | 0.34 | 1.24 | 4.73 | 1.19 | 1.39 |
| -15 | (+ 5) | 415 | 105 | 122 | 78 | 0.38 | 1.59 | 5.30 | 1.34 | 1.55 |
| -10 | (+14) | 518 | 130 | 152 | 88 | 0.42 | 1.99 | 5.89 | 1.48 | 1.73 |

| TEST CONDITIONS: @220V50Hz | | | CECOMAF Static | | (Condensing temperature 65°C (+149°F)) | | | | | |
|-------------------------------|-------|----------------------------|-------------------|-----|--|----------------------------------|----------------------------|---------------------------|-----------|-------|
| Evaporating temperature | | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C | (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 | (-31) | 104 | 26 | 30 | 40 | 0.26 | 0.44 | 2.57 | 0.65 | 0.75 |
| -30 | (-22) | 147 | 37 | 43 | 50 | 0.28 | 0.62 | 2.96 | 0.75 | 0.87 |
| -25 | (-13) | 203 | 51 | 59 | 60 | 0.31 | 0.86 | 3.37 | 0.85 | 0.99 |
| -20 | (- 4) | 271 | 68 | 79 | 71 | 0.35 | 1.15 | 3.80 | 0.96 | 1.11 |
| -15 | (+ 5) | 351 | 88 | 103 | 83 | 0.40 | 1.49 | 4.24 | 1.07 | 1.24 |
| -10 | (+14) | 442 | 111 | 130 | 95 | 0.45 | 1.88 | 4.65 | 1.17 | 1.36 |

F - EXTERNAL CHARACTERISTICS

| | | | |
|-------------------------|-------------------|------|--------------------------|
| 1 Base plate | European Standard | | |
| 2 Tray holder | Yes | | |
| 3 Connectors | | | |
| 3.1 SUCTION | 6.1 +0.10/+0.00 | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material | Copper | | |
| 3.1.2 Shape | Slanted 42° | | |
| 3.2 DISCHARGE | 4.95 +0.05/+0.05 | [mm] | (0.195" +0.002"/+0.002") |
| 3.2.1 Material | Copper | | |
| 3.2.2 Shape | Vertical | | |
| 3.3 PROCESS | 6 +0.08/-0.08 | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material | Copper(OD) | | |
| 3.3.2 Shape | Slanted 42° | | |
| 3.4 Oil cooler (Copper) | No | [mm] | |
| 3.5 Connector sealing | Rubber Plugs | | |