

### COMPRESSOR DEFINITION

Designation	EM Y32CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	894IA75

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(450)	[µF(VAC minimum)]
5 Motor protection	4TM110NFBYY-53	
6 Start winding resistance	32.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	43.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.20	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.27	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
248	62	73	59	0.27	0.95	4.19	1.06	1.23

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	195	49	57	44	0.20	0.62	4.44	1.12	1.30
-30	(-22)	260	65	76	49	0.22	0.83	5.30	1.34	1.55
-25	(-13)	339	85	99	55	0.25	1.09	6.23	1.57	1.83
-20	(- 4)	433	109	127	60	0.27	1.39	7.21	1.82	2.11
-15	(+ 5)	545	137	160	66	0.30	1.75	8.23	2.07	2.41
-10	(+14)	675	170	198	73	0.32	2.18	9.29	2.34	2.72
-5	(+23)	825	208	242	79	0.35	2.67	10.38	2.62	3.04

TEST CONDITIONS: @220V50Hz		CECOMAF Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	163	41	48	45	0.20	0.57	3.62	0.91	1.06
-30	(-22)	224	56	66	51	0.23	0.78	4.35	1.10	1.28
-25	(-13)	297	75	87	58	0.26	1.03	5.12	1.29	1.50
-20	(- 4)	383	97	112	65	0.29	1.34	5.92	1.49	1.73
-15	(+ 5)	485	122	142	72	0.32	1.70	6.73	1.70	1.97
-10	(+14)	604	152	177	80	0.35	2.11	7.57	1.91	2.22
-5	(+23)	741	187	217	88	0.39	2.60	8.41	2.12	2.47

TEST CONDITIONS: @220V50Hz		CECOMAF Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	129	33	38	44	0.20	0.49	2.95	0.74	0.86
-30	(-22)	184	46	54	51	0.23	0.70	3.56	0.90	1.04
-25	(-13)	249	63	73	59	0.27	0.95	4.19	1.06	1.23
-20	(- 4)	326	82	96	67	0.30	1.25	4.82	1.22	1.41
-15	(+ 5)	417	105	122	76	0.34	1.60	5.46	1.38	1.60
-10	(+14)	523	132	153	86	0.38	2.01	6.09	1.54	1.79
-5	(+23)	646	163	189	96	0.43	2.48	6.71	1.69	1.97

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	97	24	28	42	0.19	0.41	2.29	0.58	0.67
-30	(-22)	144	36	42	51	0.23	0.61	2.81	0.71	0.82
-25	(-13)	201	51	59	60	0.27	0.85	3.32	0.84	0.97
-20	(- 4)	267	67	78	70	0.31	1.13	3.82	0.96	1.12
-15	(+ 5)	346	87	101	81	0.36	1.47	4.29	1.08	1.26
-10	(+14)	438	110	128	93	0.42	1.87	4.74	1.19	1.39
-5	(+23)	544	137	159	105	0.48	2.33	5.15	1.30	1.51

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.02 +0.02/-0.02	[mm]	(0.198" +0.001"/-0.001")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		