

### COMPRESSOR DEFINITION

Designation	EM I70HER
Nominal Voltage/Frequency	220 V 50 Hz
Engineering Number	513307333

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	5.89	[cm <sup>3</sup> ] (0.359 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.71	[kg] (17.00 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514130/213515004	
3 Start capacitor	72-88(210)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	4TM718RFBYY-53	
6 Start winding resistance	27.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.70	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	12.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.35	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
565	142	166	140	1.08	3.21	4.04	1.02	1.18

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	313	79	92	101	1.00	1.77	3.09	0.78	0.90
-30 (-22)	430	108	126	115	1.02	2.44	3.74	0.94	1.10
-25 (-13)	569	143	167	129	1.05	3.23	4.40	1.11	1.29
-20 (- 4)	736	185	216	145	1.09	4.19	5.09	1.28	1.49
-15 (+ 5)	939	237	275	161	1.13	5.36	5.85	1.47	1.71
-10 (+14)	1184	298	347	177	1.18	6.78	6.67	1.68	1.96

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	258	65	76	103	1.00	1.46	2.53	0.64	0.74
-30 (-22)	372	94	109	117	1.02	2.11	3.17	0.80	0.93
-25 (-13)	507	128	149	133	1.06	2.88	3.81	0.96	1.12
-20 (- 4)	669	169	196	150	1.10	3.81	4.45	1.12	1.30
-15 (+ 5)	866	218	254	169	1.15	4.95	5.13	1.29	1.50
-10 (+14)	1105	278	324	188	1.22	6.33	5.86	1.48	1.72

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	215	54	63	100	0.99	1.22	2.15	0.54	0.63
-30 (-22)	322	81	94	116	1.01	1.83	2.77	0.70	0.81
-25 (-13)	449	113	132	134	1.05	2.55	3.36	0.85	0.98
-20 (- 4)	603	152	177	153	1.10	3.43	3.94	0.99	1.15
-15 (+ 5)	790	199	232	175	1.17	4.51	4.52	1.14	1.32
-10 (+14)	1018	256	298	198	1.24	5.83	5.14	1.29	1.51

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted parallel to Base Plate		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel to Base Plate		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted parallel to Base Plate		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		