

COMPRESSOR DEFINITION

Designation	EM IE65HER
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513306101

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm ²] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm ²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	5.19	[cm ³] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.29	[kg] (18.28 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514083	
3 Start capacitor	161-193(120)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762KFBYY-53	
6 Start winding resistance	9.40	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	20.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.45	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	TUV	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
630	159	185	138	2.01	3.58	4.55	1.15	1.33

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	380	96	111	93	1.82	2.15	4.09	1.03	1.20
-30	(-22)	511	129	150	107	1.88	2.90	4.81	1.21	1.41
-25	(-13)	665	168	195	120	1.94	3.78	5.56	1.40	1.63
-20	(- 4)	850	214	249	134	2.01	4.84	6.37	1.60	1.87
-15	(+ 5)	1073	270	314	148	2.08	6.13	7.26	1.83	2.13
-10	(+14)	1344	339	394	162	2.16	7.70	8.26	2.08	2.42

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	335	84	98	97	1.84	1.90	3.46	0.87	1.01
-30	(-22)	467	118	137	112	1.90	2.65	4.16	1.05	1.22
-25	(-13)	619	156	181	128	1.97	3.51	4.86	1.22	1.42
-20	(- 4)	799	201	234	143	2.05	4.55	5.58	1.41	1.64
-15	(+ 5)	1016	256	298	159	2.14	5.80	6.36	1.60	1.86
-10	(+14)	1278	322	374	177	2.24	7.32	7.21	1.82	2.11

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	286	72	84	97	1.83	1.62	2.96	0.75	0.87
-30	(-22)	419	106	123	114	1.90	2.38	3.65	0.92	1.07
-25	(-13)	570	144	167	132	1.98	3.24	4.30	1.08	1.26
-20	(- 4)	747	188	219	151	2.08	4.25	4.95	1.25	1.45
-15	(+ 5)	958	241	281	171	2.20	5.47	5.61	1.41	1.64
-10	(+14)	1212	305	355	192	2.33	6.94	6.32	1.59	1.85

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	232	58	68	90	1.80	1.31	2.59	0.65	0.76
-30	(-22)	367	93	108	111	1.88	2.08	3.27	0.82	0.96
-25	(-13)	518	131	152	133	1.98	2.94	3.88	0.98	1.14
-20	(- 4)	692	175	203	156	2.10	3.94	4.45	1.12	1.31
-15	(+ 5)	899	227	263	180	2.25	5.13	5.01	1.26	1.47
-10	(+14)	1146	289	336	205	2.43	6.57	5.58	1.41	1.64

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		