

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EM T32CLP       |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number        | 513306127       |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|  |                                   |                                   |           |
|--|-----------------------------------|-----------------------------------|-----------|
| 1 Type                                     | Hermetic reciprocating compressor |                                   |           |
| 2 Refrigerant                              | R-600a                            |                                   |           |
| 3 Nominal voltage and frequency            | 220-240 / 50                      | [ V / Hz ]                        |           |
| 4 Application type                         | Low Back Pressure                 |                                   |           |
| 4.1 Evaporating temperature range          | -35°C to -10°C                    | (-31°F to 14°F)                   |           |
| 5 Motor type                               | RSIR-RSCR                         |                                   |           |
| 6 Starting torque                          | LST - Low Starting Torque         |                                   |           |
| 7 Expansion device                         | Capillary tube                    |                                   |           |
| 8 Compressor cooling                       | Operating voltage range           |                                   |           |
|  |                                   | 50 Hz                             | 60 Hz     |
| 8.1 LBP (32°C Ambient temperature)         | Static                            | 198 to 255 V                      | -         |
| 8.2 LBP (43°C Ambient temperature)         | Static                            | 198 to 255 V                      | -         |
| 8.3 HBP (32°C Ambient temperature)         | -                                 | -                                 | -         |
| 8.4 HBP (43°C Ambient temperature)         | -                                 | -                                 | -         |
| 9 Maximum condensing pressures/temperature |                                   |                                   |           |
| 9.1 Operating (gauge)                      | 7.7                               | [kgf/cm <sup>2</sup> ] (109 psig) | / °C - °F |
| 9.2 Peak (gauge)                           | 9.8                               | [kgf/cm <sup>2</sup> ] (139 psig) | / °C - °F |
| 10 Maximum winding temperature             | 130                               | [ °C ]                            |           |

### B - MECHANICAL DATA

|                               |                |                                  |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation      |                | [hp]                             |
| 2 Displacement                | 5.96           | [cm <sup>3</sup> ] (0.364 cu.in) |
| 2.1 Bore [mm]                 | 22.500         |                                  |
| 2.2 Stroke [mm]               | 15.000         |                                  |
| 3 Lubricant charge            | 180            | [ml] (6.09 fl.oz.)               |
| 3.1 Lubricants approved       |                |                                  |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 |                                  |
| 4 Weight (with oil charge)    | 7.07           | [kg] (15.59 lb.)                 |
| 5 Nitrogen charge             | -              | [kgf/cm <sup>2</sup> ]           |

### C - ELETRICAL DATA

|  |                                    |                                    |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | PTC                                |                                    |
| 2.1 Starting device                          | 2019                               |                                    |
| 3 Start capacitor                            | -                                  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | 2.5(280)                           | [µF(VAC minimum)]                  |
| 5 Motor protection                           | AE37FN10                           |                                    |
| 6 Start winding resistance                   | 26.00                              | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 35.10                              | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (50 Hz)        | 3.60                               | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz)     | 0.38                               | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (50 Hz)      | -                                  | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | VDE                                |                                    |

### D - PERFORMANCE - CHECK POINT DATA

|                               |          |     |                             |                               |  |                           |  |       |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|--|-------|
| TEST CONDITIONS:<br>@220V50Hz |          |     | ASHRAELBP32<br>Static       |                               | Evaporating temperature<br>(Condensing temperature |                           | -23.3°C (-9.94°F)<br>54.4°C (129.92°F) |       |
| Cooling capacity<br>+/- 5%    |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                            | EFFICIENCY RATE<br>+/- 7% |  |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                              | [W/W] |
| 330                           | 83       | 97  | 72                          | 0.39                          | 1.04   | 4.60                      | 1.16                                   | 1.35  |

### E - PERFORMANCE - CURVES

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 45°C (+113°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 176                        | 44       | 52                 | 50                          | 0.36                                   | 0.55                    | 3.54                      | 0.89      | 1.04  |
| -30 (-22)                     | 245                        | 62       | 72                 | 58                          | 0.36                                   | 0.77                    | 4.23                      | 1.07      | 1.24  |
| -25 (-13)                     | 329                        | 83       | 96                 | 66                          | 0.37                                   | 1.03                    | 4.98                      | 1.25      | 1.46  |
| -20 (- 4)                     | 427                        | 108      | 125                | 74                          | 0.38                                   | 1.34                    | 5.80                      | 1.46      | 1.70  |
| -15 (+ 5)                     | 541                        | 136      | 158                | 81                          | 0.40                                   | 1.70                    | 6.69                      | 1.69      | 1.96  |
| -10 (+14)                     | 670                        | 169      | 196                | 87                          | 0.41                                   | 2.11                    | 7.68                      | 1.94      | 2.25  |

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 157                        | 40       | 46                 | 50                          | 0.36                                   | 0.49                    | 3.14                      | 0.79      | 0.92  |
| -30 (-22)                     | 220                        | 55       | 64                 | 59                          | 0.37                                   | 0.69                    | 3.72                      | 0.94      | 1.09  |
| -25 (-13)                     | 298                        | 75       | 87                 | 69                          | 0.38                                   | 0.94                    | 4.35                      | 1.10      | 1.27  |
| -20 (- 4)                     | 391                        | 99       | 115                | 78                          | 0.39                                   | 1.23                    | 5.02                      | 1.27      | 1.47  |
| -15 (+ 5)                     | 500                        | 126      | 146                | 87                          | 0.41                                   | 1.57                    | 5.75                      | 1.45      | 1.69  |
| -10 (+14)                     | 624                        | 157      | 183                | 95                          | 0.43                                   | 1.97                    | 6.55                      | 1.65      | 1.92  |

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@220V50Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 65°C (+149°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 130                        | 33       | 38                 | 49                          | 0.36                                   | 0.41                    | 2.66                      | 0.67      | 0.78  |
| -30 (-22)                     | 191                        | 48       | 56                 | 60                          | 0.37                                   | 0.60                    | 3.20                      | 0.81      | 0.94  |
| -25 (-13)                     | 266                        | 67       | 78                 | 71                          | 0.39                                   | 0.84                    | 3.76                      | 0.95      | 1.10  |
| -20 (- 4)                     | 357                        | 90       | 105                | 82                          | 0.40                                   | 1.12                    | 4.34                      | 1.09      | 1.27  |
| -15 (+ 5)                     | 464                        | 117      | 136                | 93                          | 0.42                                   | 1.46                    | 4.96                      | 1.25      | 1.45  |
| -10 (+14)                     | 587                        | 148      | 172                | 104                         | 0.44                                   | 1.85                    | 5.62                      | 1.42      | 1.65  |

### F - EXTERNAL CHARACTERISTICS

|                         |                                |      |                          |
|-------------------------|--------------------------------|------|--------------------------|
| 1 Base plate            | European Standard EUEM         |      |                          |
| 2 Tray holder           | Yes                            |      |                          |
| 3 Connectors            |                                |      |                          |
| 3.1 SUCTION             | 8.1 +0.10/+0.00                | [mm] | (0.319" +0.004"/+0.000") |
| 3.1.1 Material          | Copper(OD)                     |      |                          |
| 3.1.2 Shape             | Slanted 42° up + 45° to Back   |      |                          |
| 3.2 DISCHARGE           | 5.1 +0.10/+0.00                | [mm] | (0.201" +0.004"/+0.000") |
| 3.2.1 Material          | Copper                         |      |                          |
| 3.2.2 Shape             | Slanted parallel BP+24°to Back |      |                          |
| 3.3 PROCESS             | 6 +0.08/-0.08                  | [mm] | (0.236" +0.003"/-0.003") |
| 3.3.1 Material          | Copper(OD)                     |      |                          |
| 3.3.2 Shape             | Slanted 43° up + 45° to Back   |      |                          |
| 3.4 Oil cooler (Copper) | No                             | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                   |      |                          |