

COMPRESSOR DEFINITION

Designation	EM Y32CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306520

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm ²] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm ²] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.91	[kg] (17.44 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(450)	[µF(VAC minimum)]
5 Motor protection	T0285/07	
6 Start winding resistance	32.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	43.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.20	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.27	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
341	86	100	63	0.30	1.07	5.38	1.36	1.58

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	197	50	58	40	0.20	0.62	4.80	1.21	1.41
-30 (-22)	250	63	73	56	0.24	0.78	4.60	1.16	1.35
-25 (-13)	332	84	97	65	0.28	1.04	5.18	1.31	1.52
-20 (- 4)	441	111	129	71	0.32	1.39	6.28	1.58	1.84
-15 (+ 5)	573	144	168	75	0.35	1.80	7.64	1.92	2.24
-10 (+14)	724	182	212	80	0.38	2.28	8.99	2.26	2.63

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	176	44	52	51	0.21	0.55	3.49	0.88	1.02
-30 (-22)	227	57	67	65	0.24	0.71	3.43	0.86	1.01
-25 (-13)	306	77	90	74	0.28	0.96	4.05	1.02	1.19
-20 (- 4)	409	103	120	80	0.32	1.29	5.10	1.29	1.50
-15 (+ 5)	533	134	156	84	0.37	1.68	6.32	1.59	1.85
-10 (+14)	674	170	198	91	0.41	2.13	7.43	1.87	2.18

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	152	38	45	42	0.24	0.48	3.58	0.90	1.05
-30 (-22)	203	51	59	57	0.25	0.64	3.62	0.91	1.06
-25 (-13)	279	70	82	66	0.28	0.88	4.24	1.07	1.24
-20 (- 4)	378	95	111	73	0.32	1.19	5.20	1.31	1.52
-15 (+ 5)	495	125	145	80	0.37	1.56	6.22	1.57	1.82
-10 (+14)	628	158	184	89	0.43	1.98	7.05	1.78	2.06

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	8.1 +0.10/+0.00	[mm]	(0.319" +0.004"/+0.000")
3.1.1 Material	Copper(OD)		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		