

### COMPRESSOR DEFINITION

Designation	EM Y45HSC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513308589

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	3.77	[cm <sup>3</sup> ] (0.230 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	13.300	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.85	[kg] (17.31 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)	[µF(VAC minimum)]
5 Motor protection	4TM283NFBYY-53	
6 Start winding resistance	5.40	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	6.15	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	7.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.20	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
455	115	133	87	0.80	2.59	5.26	1.33	1.54

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	237	60	69	61	0.60	1.34	3.92	0.99	1.15
-30 (-22)	348	88	102	70	0.66	1.97	4.90	1.23	1.43
-25 (-13)	459	116	134	80	0.74	2.60	5.70	1.44	1.67
-20 (- 4)	581	146	170	90	0.83	3.31	6.44	1.62	1.89
-15 (+ 5)	728	183	213	101	0.92	4.15	7.23	1.82	2.12
-10 (+14)	912	230	267	111	1.02	5.23	8.18	2.06	2.40

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	208	53	61	59	0.59	1.18	3.51	0.88	1.03
-30 (-22)	311	78	91	71	0.68	1.76	4.36	1.10	1.28
-25 (-13)	415	105	122	83	0.77	2.36	5.03	1.27	1.47
-20 (- 4)	534	135	156	95	0.88	3.04	5.63	1.42	1.65
-15 (+ 5)	680	171	199	108	0.99	3.88	6.29	1.58	1.84
-10 (+14)	866	218	254	121	1.11	4.96	7.10	1.79	2.08

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	165	42	48	57	0.56	0.93	2.87	0.72	0.84
-30 (-22)	255	64	75	70	0.66	1.45	3.62	0.91	1.06
-25 (-13)	350	88	103	84	0.78	1.99	4.20	1.06	1.23
-20 (- 4)	461	116	135	99	0.91	2.62	4.71	1.19	1.38
-15 (+ 5)	603	152	177	114	1.04	3.44	5.27	1.33	1.55
-10 (+14)	786	198	230	130	1.18	4.51	5.99	1.51	1.76

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted parallel to Base Plate		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted parallel to Base Plate		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		