

### COMPRESSOR DEFINITION

Designation	EG X80HLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513703002

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	6.36	[cm <sup>3</sup> ] (0.388 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	230	[ml] (7.78 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11.23	[kg] (24.76 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M4R7MD3/8EA14C3/8EA1B3/8EA21C3/8EA3B3/8EA4B3/8M4I	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	15(180)	[µF(VAC minimum)]
5 Motor protection	4TM445KFBYY-53	
6 Start winding resistance	5.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	13.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	TUV - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
820	207	240	134	1.18	4.66	6.14	1.55	1.80

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	401	101	117	88	0.78	2.27	4.56	1.15	1.34
-30 (-22)	602	152	176	107	0.95	3.41	5.57	1.40	1.63
-25 (-13)	823	207	241	127	1.11	4.67	6.49	1.64	1.90
-20 (- 4)	1074	271	315	146	1.27	6.11	7.40	1.86	2.17
-15 (+ 5)	1366	344	400	164	1.43	7.80	8.35	2.10	2.45
-10 (+14)	1710	431	501	182	1.58	9.80	9.42	2.37	2.76

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	324	82	95	78	0.70	1.83	4.12	1.04	1.21
-30 (-22)	517	130	151	102	0.90	2.93	5.03	1.27	1.48
-25 (-13)	734	185	215	125	1.11	4.17	5.84	1.47	1.71
-20 (- 4)	988	249	289	150	1.32	5.62	6.60	1.66	1.93
-15 (+ 5)	1287	324	377	174	1.53	7.35	7.38	1.86	2.16
-10 (+14)	1644	414	482	199	1.75	9.42	8.26	2.08	2.42

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	248	63	73	72	0.65	1.41	3.47	0.87	1.02
-30 (-22)	426	107	125	97	0.86	2.41	4.38	1.10	1.28
-25 (-13)	633	159	185	123	1.09	3.59	5.15	1.30	1.51
-20 (- 4)	881	222	258	151	1.32	5.01	5.85	1.47	1.71
-15 (+ 5)	1181	298	346	180	1.57	6.74	6.55	1.65	1.92
-10 (+14)	1542	389	452	210	1.83	8.84	7.31	1.84	2.14

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		