

### COMPRESSOR DEFINITION

|                           |                 |
|---------------------------|-----------------|
| Designation               | EG X70HLC       |
| Nominal Voltage/Frequency | 115-127 V 60 Hz |
| Engineering Number        | 513703012       |

### A - APPLICATION / LIMIT WORKING CONDITIONS

|                                    |                                   |                                   |             |
|------------------------------------|-----------------------------------|-----------------------------------|-------------|
| 1 Type                             | Hermetic reciprocating compressor |                                   |             |
| 2 Refrigerant                      | R-134a                            |                                   |             |
| 3 Nominal voltage and frequency    | 115-127 / 60                      | [ V / Hz ]                        |             |
| 4 Application type                 | Low Back Pressure                 |                                   |             |
| 4.1 Evaporating temperature range  | -35°C to -10°C                    | (-31°F to 14°F)                   |             |
| 5 Motor type                       | RSCR                              |                                   |             |
| 6 Starting torque                  | LST - Low Starting Torque         |                                   |             |
| 7 Expansion device                 | Capillary tube                    |                                   |             |
| 8 Compressor cooling               |                                   | Operating voltage range           |             |
|                                    |                                   | 50 Hz                             | 60 Hz       |
| 8.1 LBP (32°C Ambient temperature) | Static                            | 85 to 110 V                       | 98 to 140 V |
| 8.2 LBP (43°C Ambient temperature) | Static                            | 85 to 110 V                       | 98 to 140 V |
| 8.3 HBP (32°C Ambient temperature) | -                                 | -                                 | -           |
| 8.4 HBP (43°C Ambient temperature) | -                                 | -                                 | -           |
| 9 Maximum condensing temperature   |                                   |                                   |             |
| 9.1 Operating                      | 14.2                              | [kgf/cm <sup>2</sup> ] (202 psig) | / °C - °F   |
| 9.2 Peak                           | 15.9                              | [kgf/cm <sup>2</sup> ] (226 psig) | / °C - °F   |
| 10 Maximum winding temperature     | 130                               | [ °C ]                            |             |

### B - MECHANICAL DATA

|                               |               |  |
|-------------------------------|---------------|--|
| 1 Commercial designation      | 1/4           | [hp]                                       |
| 2 Displacement                | 5.56          | [cm <sup>3</sup> ] (0.339 cu.in)           |
| 2.1 Bore [mm]                 | 22.500        |  |
| 2.2 Stroke [mm]               | 14.000        |  |
| 3 Lubricant charge            | 230           | [ml] (7.78 fl.oz.)                         |
| 3.1 Lubricants approved       |               |  |
| 3.2 Lubricants type/viscosity | ESTER / ISO10 |  |
| 4 Weight (with oil charge)    | 10.88         | [kg] (23.99 lb.)                           |
| 5 Nitrogen charge             | 0.2 to 0.3    | [kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig) |

### C - ELETRICAL DATA

|  |                                    |                                    |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 115-127 V 60 Hz 1 ~ (Single phase) |                                    |
| 2 Starting device type                       | TSD                                |                                    |
| 2.1 Starting device                          | TSD- 115V/TSD2-115V/TSD2-115V0.6   |                                    |
| 3 Start capacitor                            | -                                  | [µF(VAC minimum)]                  |
| 4 Run capacitor                              | 15(180)                            | [µF(VAC minimum)]                  |
| 5 Motor protection                           | 4TM319NFBYY-53                     |                                    |
| 6 Start winding resistance                   | 6.25                               | [Ω at 25°C (77°F)] +/- 8%          |
| 7 Run winding resistance                     | 4.40                               | [Ω at 25°C (77°F)] +/- 8%          |
| 8 LRA - Locked rotor amperage (60 Hz)        | 10.00                              | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (60 Hz)     | 1.60                               | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (60 Hz)      | -                                  | [A] - Measured according to UL 984 |
| 11 Approval boards certification             | CE - NOM - UKCA - UL               |                                    |

### D - PERFORMANCE - CHECK POINT DATA

|                               |          |     |                             |                               |  |                           |  |       |
|-------------------------------|----------|-----|-----------------------------|-------------------------------|--|---------------------------|--|-------|
| TEST CONDITIONS:<br>@115V60Hz |          |     | ASHRAELBP32<br>Static       |                               | Evaporating temperature<br>(Condensing temperature |                           | -23.3°C (-9.94°F)<br>54.4°C (129.92°F) |       |
| Cooling capacity<br>+/- 5%    |          |     | Power consumption<br>+/- 5% | Current consumption<br>+/- 5% | Gas flow rate<br>+/- 5%                            | EFFICIENCY RATE<br>+/- 7% |  |       |
| [Btu/h]                       | [kcal/h] | [W] | [W]                         | [A]                           | [kg/h]   | [Btu/Wh]                  | [kcal/Wh]                              | [W/W] |
| 695                           | 175      | 204 | 113                         | 0.99                          | 3.95   | 6.17                      | 1.55                                   | 1.81  |

### E - PERFORMANCE - CURVES

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 45°C (+113°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 335                        | 85       | 98                 | 73                          | 0.64                                   | 1.90                    | 4.61                      | 1.16      | 1.35  |
| -30 (-22)                     | 497                        | 125      | 146                | 90                          | 0.78                                   | 2.82                    | 5.52                      | 1.39      | 1.62  |
| -25 (-13)                     | 700                        | 176      | 205                | 107                         | 0.94                                   | 3.97                    | 6.48                      | 1.63      | 1.90  |
| -20 (- 4)                     | 938                        | 236      | 275                | 125                         | 1.09                                   | 5.34                    | 7.49                      | 1.89      | 2.20  |
| -15 (+ 5)                     | 1207                       | 304      | 354                | 142                         | 1.25                                   | 6.89                    | 8.56                      | 2.16      | 2.51  |
| -10 (+14)                     | 1501                       | 378      | 440                | 157                         | 1.38                                   | 8.60                    | 9.66                      | 2.43      | 2.83  |

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 55°C (+131°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 286                        | 72       | 84                 | 64                          | 0.58                                   | 1.62                    | 4.45                      | 1.12      | 1.30  |
| -30 (-22)                     | 426                        | 107      | 125                | 84                          | 0.74                                   | 2.42                    | 5.12                      | 1.29      | 1.50  |
| -25 (-13)                     | 616                        | 155      | 180                | 105                         | 0.92                                   | 3.50                    | 5.85                      | 1.47      | 1.71  |
| -20 (- 4)                     | 848                        | 214      | 249                | 128                         | 1.12                                   | 4.83                    | 6.62                      | 1.67      | 1.94  |
| -15 (+ 5)                     | 1119                       | 282      | 328                | 150                         | 1.32                                   | 6.39                    | 7.45                      | 1.88      | 2.18  |
| -10 (+14)                     | 1422                       | 358      | 417                | 171                         | 1.51                                   | 8.15                    | 8.31                      | 2.09      | 2.44  |

|                               |                            |          |                    |                             |  |                         |                           |           |       |
|-------------------------------|----------------------------|----------|--------------------|-----------------------------|--|-------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS:<br>@115V60Hz |                            |          | ASHRAE32<br>Static |                             | (Condensing temperature 65°C (+149°F)) |                         |                           |           |       |
| Evaporating temperature       | Cooling capacity<br>+/- 5% |          |                    | Power consumption<br>+/- 5% | Current consumption<br>+/- 5%          | Gas flow rate<br>+/- 5% | EFFICIENCY RATE<br>+/- 7% |           |       |
| °C (°F)                       | [Btu/h]                    | [kcal/h] | [W]                | [W]                         | [A]                                    | [kg/h]                  | [Btu/Wh]                  | [kcal/Wh] | [W/W] |
| -35 (-31)                     | 224                        | 56       | 66                 | 58                          | 0.53                                   | 1.27                    | 3.86                      | 0.97      | 1.13  |
| -30 (-22)                     | 340                        | 86       | 100                | 78                          | 0.69                                   | 1.93                    | 4.44                      | 1.12      | 1.30  |
| -25 (-13)                     | 512                        | 129      | 150                | 102                         | 0.89                                   | 2.91                    | 5.07                      | 1.28      | 1.49  |
| -20 (- 4)                     | 735                        | 185      | 215                | 127                         | 1.12                                   | 4.18                    | 5.75                      | 1.45      | 1.69  |
| -15 (+ 5)                     | 1004                       | 253      | 294                | 154                         | 1.36                                   | 5.73                    | 6.48                      | 1.63      | 1.90  |
| -10 (+14)                     | 1313                       | 331      | 385                | 181                         | 1.61                                   | 7.52                    | 7.24                      | 1.83      | 2.12  |

### F - EXTERNAL CHARACTERISTICS

|                         |                               |      |                          |
|-------------------------|-------------------------------|------|--------------------------|
| 1 Base plate            | Universal EG/F/AMEM version 2 |      |                          |
| 2 Tray holder           | No                            |      |                          |
| 3 Connectors            |                               |      |                          |
| 3.1 SUCTION             | 8.2 +0.12/-0.08               | [mm] | (0.323" +0.005"/-0.003") |
| 3.1.1 Material          | Copper                        |      |                          |
| 3.1.2 Shape             | Straight                      |      |                          |
| 3.2 DISCHARGE           | 4.94 +0.08/-0.08              | [mm] | (0.194" +0.003"/-0.003") |
| 3.2.1 Material          | Copper                        |      |                          |
| 3.2.2 Shape             | Straight                      |      |                          |
| 3.3 PROCESS             | 6.5 +0.12/-0.08               | [mm] | (0.256" +0.005"/-0.003") |
| 3.3.1 Material          | Copper                        |      |                          |
| 3.3.2 Shape             | Straight                      |      |                          |
| 3.4 Oil cooler (Copper) | No                            | [mm] |                          |
| 3.5 Connector sealing   | Rubber Plugs                  |      |                          |