

### COMPRESSOR DEFINITION

Designation	EG X70HLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513703028

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	85 to 110 V	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm <sup>2</sup> ] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.56	[cm <sup>3</sup> ] (0.339 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO7	
4 Weight (with oil charge)	11.19	[kg] (24.67 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V/TSD2-115V/TSD2-115V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)	[µF(VAC minimum)]
5 Motor protection	4TM319NFBYY-53	
6 Start winding resistance	6.25	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	10.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
695	175	204	111	0.99	3.95	6.26	1.58	1.83

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	335	85	98	72	0.64	1.90	4.68	1.18	1.37
-30 (-22)	497	125	146	88	0.78	2.82	5.60	1.41	1.64
-25 (-13)	700	176	205	106	0.94	3.97	6.57	1.66	1.93
-20 (- 4)	938	236	275	124	1.09	5.34	7.60	1.92	2.23
-15 (+ 5)	1207	304	354	140	1.25	6.89	8.68	2.19	2.54
-10 (+14)	1501	378	440	154	1.38	8.60	9.80	2.47	2.87

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	286	72	84	63	0.58	1.62	4.51	1.14	1.32
-30 (-22)	426	107	125	82	0.74	2.42	5.19	1.31	1.52
-25 (-13)	616	155	180	104	0.92	3.50	5.93	1.49	1.74
-20 (- 4)	848	214	249	126	1.12	4.83	6.72	1.69	1.97
-15 (+ 5)	1119	282	328	148	1.32	6.39	7.55	1.90	2.21
-10 (+14)	1422	358	417	169	1.51	8.15	8.43	2.12	2.47

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	224	56	66	57	0.53	1.27	3.92	0.99	1.15
-30 (-22)	340	86	100	77	0.69	1.93	4.51	1.14	1.32
-25 (-13)	512	129	150	100	0.89	2.91	5.14	1.30	1.51
-20 (- 4)	735	185	215	125	1.12	4.18	5.83	1.47	1.71
-15 (+ 5)	1004	253	294	152	1.36	5.73	6.57	1.66	1.93
-10 (+14)	1313	331	385	178	1.61	7.52	7.35	1.85	2.15

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EG/F/AMEM Version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		