

### COMPRESSOR DEFINITION

Designation	<b>NT 2180GK</b>
Nominal Voltage/Frequency	<b>208-230 V 60 Hz</b>
Engineering Number	<b>923HD04</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	208-230 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure R404A		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSCR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1	[hp]
2 Displacement	20.44	[cm <sup>3</sup> ] (1.247 cu.in)
2.1 Bore [mm]	36.990	
2.2 Stroke [mm]	19.030	
3 Lubricant charge	450	[ml] (15.22 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	17.5	[kg] (38.58 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	208-230 V 60 Hz 1~ (Single phase)	
2 Starting device type	Voltage Relay	
2.1 Starting device	RVA2L3C-112	
3 Start capacitor	130-156(330)	[µF(VAC minimum)]
4 Run capacitor	10(440)	[µF(VAC minimum)]
5 Motor protection	T0590/G9	
6 Start winding resistance	6.18	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.42	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	40.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @208V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
3962	998	1161	880	4.50	26.86	4.50	1.13	1.32

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @208V60Hz			ASHRAE32 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	1824	460	535	481	2.21	12.27	3.76	0.95	1.10
-35	(-31)	2467	622	723	584	2.77	16.64	4.25	1.07	1.24
-30	(-22)	3281	827	961	685	3.28	22.19	4.81	1.21	1.41
-25	(-13)	4276	1077	1253	783	3.76	29.05	5.47	1.38	1.60
-20	(- 4)	5464	1377	1601	878	4.24	37.32	6.21	1.56	1.82
-15	(+ 5)	6859	1728	2010	972	4.73	47.13	7.04	1.77	2.06
-10	(+14)	8470	2135	2482	1065	5.24	58.59	7.96	2.01	2.33

TEST CONDITIONS: @208V60Hz			ASHRAE32 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	1426	359	418	458	2.17	9.56	3.14	0.79	0.92
-35	(-31)	2123	535	622	575	2.75	14.29	3.69	0.93	1.08
-30	(-22)	2956	745	866	692	3.32	19.96	4.26	1.07	1.25
-25	(-13)	3934	991	1153	809	3.88	26.68	4.85	1.22	1.42
-20	(- 4)	5072	1278	1486	926	4.46	34.57	5.47	1.38	1.60
-15	(+ 5)	6379	1608	1869	1044	5.07	43.74	6.11	1.54	1.79
-10	(+14)	7869	1983	2306	1164	5.73	54.33	6.78	1.71	1.99

TEST CONDITIONS: @208V60Hz			ASHRAE32 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	1148	289	336	435	2.12	7.68	2.65	0.67	0.78
-35	(-31)	1851	466	542	562	2.72	12.44	3.26	0.82	0.95
-30	(-22)	2653	669	777	692	3.33	17.88	3.82	0.96	1.12
-25	(-13)	3567	899	1045	824	3.96	24.13	4.35	1.10	1.27
-20	(- 4)	4604	1160	1349	959	4.64	31.31	4.83	1.22	1.41
-15	(+ 5)	5776	1455	1692	1098	5.37	39.52	5.28	1.33	1.55
-10	(+14)	7094	1788	2079	1241	6.18	48.89	5.69	1.43	1.67

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Vertical		
3.2 DISCHARGE	6.42 +0.08/+0.00	[mm]	(0.253" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	6.42 +0.08/+0.00	[mm]	(0.253" +0.003"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Vertical		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		