

### COMPRESSOR DEFINITION

Designation	<b>NE K6144GK</b>
Nominal Voltage/Frequency	<b>208-230 V 60 Hz</b>
Engineering Number	<b>957GD70</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	208-230 / 60	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	4.51	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	20.873	
2.2 Stroke [mm]	13.200	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	10.4	[kg] (22.93 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	208-230 V 60 Hz 1~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-38	
3 Start capacitor	43-53(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0866/G6	
6 Start winding resistance	21.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.96	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @208V60Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2730	688	800	389	2.25	22.48	7.02	1.77	2.06

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @208V60Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1304	329	382	214	1.51	8.26	6.09	1.53	1.78
-15	(+ 5)	1642	414	481	235	1.59	10.50	6.98	1.76	2.05
-10	(+14)	2022	510	593	255	1.67	13.00	7.93	2.00	2.32
-5	(+23)	2452	618	718	274	1.75	15.86	8.95	2.25	2.62
0	(+32)	2938	740	861	293	1.83	19.16	10.03	2.53	2.94
+5	(+41)	3487	879	1022	312	1.91	22.98	11.18	2.82	3.28
+10	(+50)	4105	1035	1203	331	1.99	27.41	12.41	3.13	3.64

TEST CONDITIONS: @208V60Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1089	274	319	224	1.55	7.63	4.88	1.23	1.43
-15	(+ 5)	1380	348	404	249	1.64	9.74	5.54	1.40	1.62
-10	(+14)	1712	432	502	273	1.74	12.15	6.27	1.58	1.84
-5	(+23)	2093	527	613	297	1.84	14.96	7.05	1.78	2.07
0	(+32)	2529	637	741	320	1.94	18.26	7.90	1.99	2.31
+5	(+41)	3026	763	887	343	2.04	22.11	8.82	2.22	2.58
+10	(+50)	3593	905	1053	366	2.14	26.62	9.81	2.47	2.87

TEST CONDITIONS: @208V60Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	930	234	273	232	1.58	7.31	3.99	1.00	1.17
-15	(+ 5)	1161	293	340	262	1.70	9.19	4.43	1.12	1.30
-10	(+14)	1433	361	420	290	1.82	11.43	4.94	1.24	1.45
-5	(+23)	1751	441	513	319	1.94	14.11	5.50	1.39	1.61
0	(+32)	2124	535	622	347	2.06	17.30	6.13	1.54	1.80
+5	(+41)	2558	645	749	375	2.18	21.10	6.82	1.72	2.00
+10	(+50)	3059	771	896	403	2.30	25.59	7.59	1.91	2.22

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.1 +0.10/+0.00	[mm]	(0.319" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		