

### COMPRESSOR DEFINITION

Designation	EM 2Z80HLT
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513304008

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	6.99	[cm <sup>3</sup> ] (0.427 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.36	[kg] (18.43 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C3/QPS2-A4R7MD3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[µF(VAC minimum)]
5 Motor protection	4TM445KFBYY-53	
6 Start winding resistance	5.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.85	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	17.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IMTRO - TUV - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
850	214	249	144	1.43	4.83	5.92	1.49	1.73

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	478	120	140	87	1.04	2.70	5.45	1.37	1.60
-30	(-22)	645	163	189	106	1.06	3.66	6.08	1.53	1.78
-25	(-13)	858	216	251	124	1.17	4.87	6.91	1.74	2.02
-20	(- 4)	1120	282	328	142	1.34	6.38	7.91	1.99	2.32
-15	(+ 5)	1436	362	421	159	1.55	8.20	9.06	2.28	2.65
-10	(+14)	1808	456	530	175	1.77	10.36	10.35	2.61	3.03

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	440	111	129	91	1.05	2.49	4.86	1.22	1.42
-30	(-22)	600	151	176	110	1.11	3.40	5.46	1.38	1.60
-25	(-13)	807	203	236	129	1.24	4.58	6.24	1.57	1.83
-20	(- 4)	1064	268	312	148	1.42	6.06	7.17	1.81	2.10
-15	(+ 5)	1375	347	403	167	1.64	7.85	8.22	2.07	2.41
-10	(+14)	1744	439	511	186	1.86	9.99	9.39	2.37	2.75

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	406	102	119	95	1.09	2.30	4.29	1.08	1.26
-30	(-22)	553	139	162	114	1.17	3.14	4.86	1.22	1.42
-25	(-13)	748	189	219	134	1.32	4.25	5.57	1.40	1.63
-20	(- 4)	994	250	291	154	1.52	5.66	6.42	1.62	1.88
-15	(+ 5)	1295	326	379	175	1.75	7.39	7.37	1.86	2.16
-10	(+14)	1654	417	485	197	1.98	9.47	8.41	2.12	2.46

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	376	95	110	100	1.14	2.13	3.74	0.94	1.10
-30	(-22)	504	127	148	119	1.24	2.86	4.27	1.08	1.25
-25	(-13)	681	172	199	139	1.41	3.86	4.91	1.24	1.44
-20	(- 4)	909	229	266	161	1.63	5.17	5.66	1.43	1.66
-15	(+ 5)	1193	301	350	184	1.87	6.81	6.50	1.64	1.90
-10	(+14)	1536	387	450	208	2.11	8.80	7.40	1.86	2.17

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		