

### COMPRESSOR DEFINITION

Designation	EM 65NR
Nominal Voltage/Frequency	115 V 60 Hz
Engineering Number	513302028

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	Blend		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR/CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 132 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 132 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.5	[kgf/cm <sup>2</sup> ] (206 psig)	/ °C - °F
9.2 Peak	18.2	[kgf/cm <sup>2</sup> ] (259 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	5.54	[cm <sup>3</sup> ] (0.338 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	170	[ml] (5.75 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO32	
4 Weight (with oil charge)	7.57	[kg] (16.69 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514083	
3 Start capacitor	216-259(115)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM757NFBYY-53	
6 Start winding resistance	9.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.37	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	21.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
635	160	186	154	1.97	4.65	4.12	1.04	1.21

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	361	91	106	113	1.78	2.63	3.17	0.80	0.93
-30 (-22)	481	121	141	127	1.85	3.51	3.79	0.95	1.11
-25 (-13)	626	158	183	144	1.94	4.58	4.36	1.10	1.28
-20 (- 4)	800	202	234	163	2.04	5.86	4.92	1.24	1.44
-15 (+ 5)	1005	253	294	183	2.16	7.39	5.51	1.39	1.61
-10 (+14)	1244	314	365	203	2.29	9.17	6.14	1.55	1.80

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	312	79	91	111	1.74	2.27	2.82	0.71	0.83
-30 (-22)	435	110	128	128	1.84	3.18	3.40	0.86	1.00
-25 (-13)	581	146	170	148	1.95	4.25	3.93	0.99	1.15
-20 (- 4)	753	190	221	169	2.07	5.52	4.44	1.12	1.30
-15 (+ 5)	953	240	279	192	2.21	7.00	4.95	1.25	1.45
-10 (+14)	1184	298	347	215	2.38	8.73	5.51	1.39	1.61

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	259	65	76	110	1.73	1.89	2.36	0.59	0.69
-30 (-22)	378	95	111	130	1.84	2.76	2.90	0.73	0.85
-25 (-13)	516	130	151	152	1.96	3.77	3.38	0.85	0.99
-20 (- 4)	676	170	198	177	2.10	4.96	3.83	0.96	1.12
-15 (+ 5)	862	217	253	202	2.26	6.34	4.27	1.08	1.25
-10 (+14)	1077	271	316	227	2.44	7.94	4.74	1.19	1.39

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Straight		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		