

### COMPRESSOR DEFINITION

Designation	EM 2Z70HLT
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513304003

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4+	[hp]
2 Displacement	6.36	[cm <sup>3</sup> ] (0.388 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.36	[kg] (18.43 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[µF(VAC minimum)]
5 Motor protection	4TM445KFBYY-53	
6 Start winding resistance	5.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	14.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.10	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
760	192	223	128	1.18	4.32	5.93	1.49	1.74

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	438	110	128	74	0.77	2.48	5.92	1.49	1.74
-30 (-22)	569	143	167	92	0.91	3.22	6.25	1.58	1.83
-25 (-13)	756	190	221	109	1.06	4.29	6.98	1.76	2.04
-20 (- 4)	998	251	292	125	1.20	5.68	8.00	2.02	2.34
-15 (+ 5)	1297	327	380	141	1.34	7.40	9.21	2.32	2.70
-10 (+14)	1653	416	484	157	1.49	9.47	10.51	2.65	3.08

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	409	103	120	77	0.79	2.31	5.33	1.34	1.56
-30 (-22)	537	135	157	96	0.93	3.04	5.61	1.41	1.64
-25 (-13)	718	181	210	114	1.08	4.08	6.26	1.58	1.83
-20 (- 4)	953	240	279	132	1.24	5.42	7.16	1.81	2.10
-15 (+ 5)	1242	313	364	151	1.40	7.09	8.22	2.07	2.41
-10 (+14)	1586	400	465	170	1.56	9.09	9.33	2.35	2.73

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	388	98	114	82	0.78	2.20	4.77	1.20	1.40
-30 (-22)	508	128	149	101	0.93	2.88	5.02	1.27	1.47
-25 (-13)	678	171	199	120	1.09	3.85	5.60	1.41	1.64
-20 (- 4)	899	227	263	140	1.26	5.12	6.40	1.61	1.88
-15 (+ 5)	1172	295	343	160	1.44	6.69	7.32	1.84	2.14
-10 (+14)	1497	377	439	182	1.63	8.58	8.25	2.08	2.42

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	377	95	111	89	0.79	2.13	4.24	1.07	1.24
-30	(-22)	481	121	141	108	0.96	2.73	4.48	1.13	1.31
-25	(-13)	634	160	186	127	1.14	3.60	5.00	1.26	1.46
-20	(- 4)	835	210	245	147	1.33	4.75	5.70	1.44	1.67
-15	(+ 5)	1086	274	318	168	1.54	6.20	6.49	1.64	1.90
-10	(+14)	1387	349	406	192	1.76	7.94	7.25	1.83	2.12

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		