

### COMPRESSOR DEFINITION

Designation	EG AS70HLR
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513701004

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5+	[hp]
2 Displacement	5.56	[cm <sup>3</sup> ] (0.339 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	10.38	[kg] (22.88 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516060/213516124	
3 Start capacitor	233-280(115)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762KFBYY-53	
6 Start winding resistance	12.17	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.36	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	22.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	3.10	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
695	175	204	129	1.67	3.95	5.40	1.36	1.58

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	335	85	98	83	1.08	1.90	4.04	1.02	1.18
-30 (-22)	497	125	146	102	1.31	2.82	4.83	1.22	1.42
-25 (-13)	700	176	205	123	1.57	3.97	5.67	1.43	1.66
-20 (- 4)	938	236	275	143	1.84	5.34	6.56	1.65	1.92
-15 (+ 5)	1207	304	354	162	2.10	6.89	7.49	1.89	2.19
-10 (+14)	1501	378	440	179	2.32	8.60	8.46	2.13	2.48

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	286	72	84	73	0.98	1.62	3.90	0.98	1.14
-30 (-22)	426	107	125	95	1.24	2.42	4.49	1.13	1.31
-25 (-13)	616	155	180	120	1.55	3.50	5.12	1.29	1.50
-20 (- 4)	848	214	249	146	1.88	4.83	5.80	1.46	1.70
-15 (+ 5)	1119	282	328	171	2.22	6.39	6.52	1.64	1.91
-10 (+14)	1422	358	417	196	2.55	8.15	7.28	1.83	2.13

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	224	56	66	66	0.88	1.27	3.39	0.85	0.99
-30 (-22)	340	86	100	89	1.16	1.93	3.89	0.98	1.14
-25 (-13)	512	129	150	116	1.50	2.91	4.44	1.12	1.30
-20 (- 4)	735	185	215	145	1.88	4.18	5.04	1.27	1.48
-15 (+ 5)	1004	253	294	176	2.29	5.73	5.67	1.43	1.66
-10 (+14)	1313	331	385	206	2.71	7.52	6.34	1.60	1.86

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EG/F/AMEM Version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		