

COMPRESSOR DEFINITION

Designation	EM Y65HLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306533

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.91	[kg] (17.44 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M220MD3/8EA17B3/8EA17C3/8EA17E61/8EA17E62/8EA17E63	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(300)	[µF(VAC minimum)]
5 Motor protection	4TM232NFBYY-53	
6 Start winding resistance	22.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	17.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.80	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.86	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
631	159	185	116	0.53	3.59	5.46	1.38	1.60

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	335	84	98	77	0.40	1.89	4.36	1.10	1.28
-30 (-22)	467	118	137	90	0.45	2.65	5.20	1.31	1.52
-25 (-13)	628	158	184	103	0.51	3.56	6.08	1.53	1.78
-20 (- 4)	822	207	241	117	0.57	4.68	7.02	1.77	2.06
-15 (+ 5)	1055	266	309	132	0.64	6.02	8.02	2.02	2.35
-10 (+14)	1334	336	391	147	0.71	7.64	9.07	2.29	2.66

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	283	71	83	76	0.40	1.60	3.72	0.94	1.09
-30 (-22)	402	101	118	90	0.46	2.28	4.46	1.12	1.31
-25 (-13)	551	139	161	106	0.53	3.13	5.23	1.32	1.53
-20 (- 4)	737	186	216	122	0.60	4.19	6.05	1.52	1.77
-15 (+ 5)	966	243	283	140	0.68	5.51	6.91	1.74	2.03
-10 (+14)	1243	313	364	159	0.77	7.12	7.82	1.97	2.29

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	214	54	63	71	0.38	1.21	3.01	0.76	0.88
-30 (-22)	331	84	97	89	0.45	1.88	3.74	0.94	1.09
-25 (-13)	482	122	141	107	0.53	2.74	4.49	1.13	1.32
-20 (- 4)	673	170	197	127	0.62	3.83	5.27	1.33	1.54
-15 (+ 5)	909	229	266	149	0.71	5.19	6.09	1.53	1.78
-10 (+14)	1197	302	351	172	0.82	6.86	6.94	1.75	2.03

F - EXTERNAL CHARACTERISTICS

1 Base plate	New Base Plate EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		