

### COMPRESSOR DEFINITION

Designation	EM X70HSC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513309515

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.88	[kg] (17.37 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(160)	[µF(VAC minimum)]
5 Motor protection	4TM427KFBYY-53	
6 Start winding resistance	5.45	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.65	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	13.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.00	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
694	175	203	121	1.15	3.94	5.72	1.44	1.68

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	406	102	119	82	0.83	2.30	4.94	1.25	1.45	
-30 (-22)	547	138	160	95	0.93	3.10	5.75	1.45	1.68	
-25 (-13)	724	183	212	109	1.05	4.11	6.62	1.67	1.94	
-20 (- 4)	943	238	276	125	1.18	5.37	7.56	1.90	2.21	
-15 (+ 5)	1205	304	353	141	1.32	6.88	8.55	2.16	2.51	
-10 (+14)	1514	382	444	158	1.47	8.68	9.61	2.42	2.82	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	391	98	114	87	0.88	2.21	4.49	1.13	1.32	
-30 (-22)	520	131	152	100	0.98	2.94	5.18	1.31	1.52	
-25 (-13)	685	173	201	116	1.11	3.89	5.92	1.49	1.74	
-20 (- 4)	889	224	261	132	1.25	5.06	6.72	1.69	1.97	
-15 (+ 5)	1137	287	333	150	1.41	6.49	7.56	1.91	2.22	
-10 (+14)	1431	361	419	169	1.57	8.20	8.45	2.13	2.48	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	349	88	102	87	0.88	1.98	4.04	1.02	1.18	
-30 (-22)	469	118	137	102	0.99	2.66	4.65	1.17	1.36	
-25 (-13)	624	157	183	118	1.13	3.54	5.29	1.33	1.55	
-20 (- 4)	817	206	239	137	1.29	4.65	5.98	1.51	1.75	
-15 (+ 5)	1052	265	308	157	1.46	6.01	6.69	1.69	1.96	
-10 (+14)	1332	336	390	179	1.65	7.63	7.44	1.87	2.18	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	323	81	95	88	0.88	1.83	3.65	0.92	1.07
-30	(-22)	435	110	127	103	1.01	2.46	4.20	1.06	1.23
-25	(-13)	581	146	170	122	1.16	3.30	4.78	1.20	1.40
-20	(- 4)	765	193	224	142	1.34	4.35	5.38	1.36	1.58
-15	(+ 5)	990	250	290	165	1.54	5.65	6.00	1.51	1.76
-10	(+14)	1259	317	369	190	1.75	7.21	6.63	1.67	1.94

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 90° up		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 90° up		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 90° up		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		