

COMPRESSOR DEFINITION

Designation	EM Z60HSC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513308702

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	4.99	[cm ³] (0.305 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.400	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.29	[kg] (18.28 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)	[µF(VAC minimum)]
5 Motor protection	4TM319NFBYY-53	
6 Start winding resistance	6.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	9.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
610	154	179	109	0.96	3.47	5.58	1.41	1.64

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	374	94	110	72	0.65	2.11	5.17	1.30	1.52	
-30 (-22)	497	125	146	83	0.74	2.82	6.01	1.51	1.76	
-25 (-13)	653	165	191	94	0.84	3.71	6.95	1.75	2.04	
-20 (- 4)	843	212	247	106	0.95	4.80	7.98	2.01	2.34	
-15 (+ 5)	1069	269	313	118	1.06	6.10	9.09	2.29	2.66	
-10 (+14)	1333	336	391	130	1.16	7.64	10.28	2.59	3.01	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	321	81	94	73	0.64	1.81	4.44	1.12	1.30	
-30 (-22)	440	111	129	85	0.74	2.49	5.17	1.30	1.51	
-25 (-13)	592	149	173	99	0.87	3.36	5.98	1.51	1.75	
-20 (- 4)	778	196	228	113	1.00	4.43	6.85	1.73	2.01	
-15 (+ 5)	1001	252	293	128	1.14	5.71	7.79	1.96	2.28	
-10 (+14)	1262	318	370	144	1.28	7.23	8.79	2.21	2.57	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	275	69	81	71	0.63	1.56	3.87	0.98	1.13	
-30 (-22)	389	98	114	86	0.74	2.20	4.53	1.14	1.33	
-25 (-13)	535	135	157	102	0.88	3.04	5.24	1.32	1.54	
-20 (- 4)	716	180	210	119	1.04	4.08	6.00	1.51	1.76	
-15 (+ 5)	934	235	274	137	1.21	5.33	6.80	1.71	1.99	
-10 (+14)	1190	300	349	156	1.39	6.82	7.63	1.92	2.24	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	227	57	67	68	0.61	1.29	3.35	0.84	0.98
-30	(-22)	333	84	98	84	0.73	1.89	3.97	1.00	1.16
-25	(-13)	473	119	138	102	0.89	2.68	4.62	1.16	1.35
-20	(- 4)	647	163	190	122	1.07	3.68	5.29	1.33	1.55
-15	(+ 5)	858	216	252	144	1.27	4.90	5.98	1.51	1.75
-10	(+14)	1109	279	325	166	1.48	6.35	6.68	1.68	1.96

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted parallel to Base Plate		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted parallel to Base Plate		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		