

### COMPRESSOR DEFINITION

Designation	<b>NE K6181GK</b>
Nominal Voltage/Frequency	<b>115 V 60 Hz</b>
Engineering Number	<b>957MG71</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3+	[hp]
2 Displacement	7.28	[cm <sup>3</sup> ] (0.444 cu.in)
2.1 Bore [mm]	26.497	
2.2 Stroke [mm]	13.200	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	10.4	[kg] (22.93 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRPH-0019	
3 Start capacitor	145-175(165)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0060/G9	
6 Start winding resistance	6.14	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.24	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	26.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	5.20	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
4255	1072	1247	619	6.69	35.03	6.87	1.73	2.01

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	2136	538	626	337	4.46	13.56	6.32	1.59	1.85
-15	(+ 5)	2539	640	744	363	4.63	16.22	7.01	1.77	2.05
-10	(+14)	3062	772	897	389	4.81	19.67	7.88	1.99	2.31
-5	(+23)	3715	936	1089	417	5.02	24.03	8.92	2.25	2.61
0	(+32)	4509	1136	1321	446	5.25	29.41	10.11	2.55	2.96
+5	(+41)	5453	1374	1598	476	5.49	35.96	11.45	2.89	3.35
+10	(+50)	6556	1652	1921	507	5.75	43.77	12.92	3.26	3.79

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1819	458	533	351	4.53	12.71	5.19	1.31	1.52
-15	(+ 5)	2203	555	645	389	4.81	15.53	5.66	1.43	1.66
-10	(+14)	2674	674	784	427	5.09	18.99	6.25	1.58	1.83
-5	(+23)	3243	817	950	465	5.38	23.22	6.97	1.76	2.04
0	(+32)	3918	987	1148	502	5.68	28.32	7.80	1.96	2.28
+5	(+41)	4711	1187	1380	540	5.99	34.43	8.73	2.20	2.56
+10	(+50)	5630	1419	1650	578	6.30	41.66	9.74	2.46	2.86

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1571	396	460	364	4.58	12.37	4.33	1.09	1.27
-15	(+ 5)	1917	483	562	414	4.97	15.18	4.62	1.16	1.35
-10	(+14)	2318	584	679	463	5.36	18.48	5.00	1.26	1.46
-5	(+23)	2782	701	815	510	5.75	22.39	5.46	1.37	1.60
0	(+32)	3321	837	973	557	6.14	27.03	5.98	1.51	1.75
+5	(+41)	3943	994	1155	602	6.52	32.53	6.56	1.65	1.92
+10	(+50)	4659	1174	1365	647	6.90	39.00	7.18	1.81	2.10

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.1 +0.10/+0.00	[mm]	(0.319" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		