

### COMPRESSOR DEFINITION

Designation	<b>NE K2117GK</b>
Nominal Voltage/Frequency	<b>115 V 60 Hz</b>
Engineering Number	<b>957BG70</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure R404A		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	25.7	[kgf/cm <sup>2</sup> ] (365 psig)	/ °C - °F
9.2 Peak (gauge)	28.7	[kgf/cm <sup>2</sup> ] (408 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	4.51	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	20.873	
2.2 Stroke [mm]	13.200	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	10.4	[kg] (22.93 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRPH-0019	
3 Start capacitor	145-175(165)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0741/G9	
6 Start winding resistance	6.14	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.24	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
979	247	287	242	3.91	6.64	4.05	1.02	1.19

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	465	117	136	165	3.47	3.13	2.83	0.71	0.83
-35	(-31)	602	152	176	182	3.60	4.06	3.30	0.83	0.97
-30	(-22)	792	200	232	200	3.73	5.36	3.95	1.00	1.16
-25	(-13)	1031	260	302	218	3.85	7.01	4.72	1.19	1.38
-20	(- 4)	1315	331	385	236	3.97	8.98	5.58	1.41	1.63
-15	(+ 5)	1640	413	481	254	4.09	11.27	6.47	1.63	1.90
-10	(+14)	2001	504	586	272	4.20	13.84	7.35	1.85	2.15

TEST CONDITIONS: @115V60Hz			ASHRAE32 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	442	111	130	167	3.53	2.97	2.65	0.67	0.78
-35	(-31)	562	142	165	186	3.64	3.78	3.03	0.76	0.89
-30	(-22)	735	185	215	206	3.75	4.96	3.57	0.90	1.05
-25	(-13)	957	241	281	226	3.86	6.49	4.23	1.07	1.24
-20	(- 4)	1225	309	359	247	3.98	8.35	4.96	1.25	1.45
-15	(+ 5)	1533	386	449	268	4.10	10.51	5.72	1.44	1.67
-10	(+14)	1878	473	550	291	4.22	12.97	6.46	1.63	1.89

TEST CONDITIONS: @115V60Hz			ASHRAE32 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	428	108	125	168	3.59	2.87	2.53	0.64	0.74
-35	(-31)	532	134	156	189	3.68	3.57	2.82	0.71	0.83
-30	(-22)	689	174	202	211	3.77	4.65	3.27	0.82	0.96
-25	(-13)	897	226	263	234	3.87	6.07	3.83	0.97	1.12
-20	(- 4)	1149	290	337	258	3.99	7.82	4.46	1.12	1.31
-15	(+ 5)	1443	364	423	283	4.11	9.88	5.10	1.29	1.50
-10	(+14)	1774	447	520	310	4.25	12.22	5.72	1.44	1.68

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.03 +0.07/+0.00	[mm]	(0.316" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		