

### COMPRESSOR DEFINITION

Designation	J 7231P
Nominal Voltage/Frequency	380-420 V 50 Hz / 440-480 V 60 Hz
Engineering Number	168CM01

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-22		
3 Nominal voltage and frequency	380-420 / 50	[ V / Hz ]	
4 Application type	Air Conditioning		
4.1 Evaporating temperature range	0°C to 15°C	(32°F to 59°F)	
5 Motor type	3PHASE		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	21.7	[kgf/cm <sup>2</sup> ] (309 psig)	/ °C - °F
9.2 Peak (gauge)	24.2	[kgf/cm <sup>2</sup> ] (344 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1 1/4	[hp]
2 Displacement	26.11	[cm <sup>3</sup> ] (1.593 cu.in)
2.1 Bore [mm]	41.770	
2.2 Stroke [mm]	19.066	
3 Lubricant charge	890	[ml] (30.10 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO32	
4 Weight (with oil charge)	20	[kg] (44.09 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	380-420 V 50 Hz / 440-480 V 60 Hz 3 ~ (Three phase)	
2 Starting device type	3PHASE	
2.1 Starting device		
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	31HM25-36	
6 Start winding resistance	5.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	18.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @380V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
12303	3100	3605	1335	3.09	75.98	9.22	2.32	2.70

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @380V50Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0 (+32)	12992	3274	3807	996	2.09	0.00	13.04	3.29	3.82
+5 (+41)	15529	3913	4550	1049	2.16	0.00	14.80	3.73	4.34
+10 (+50)	18491	4660	5418	1101	2.21	0.00	16.80	4.23	4.92
+15 (+59)	21877	5513	6411	1149	2.26	0.00	19.04	4.80	5.58

TEST CONDITIONS: @380V50Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0 (+32)	11196	2821	3281	1102	2.25	0.00	10.16	2.56	2.98
+5 (+41)	13478	3397	3949	1171	2.34	0.00	11.51	2.90	3.37
+10 (+50)	16093	4056	4716	1234	2.42	0.00	13.04	3.29	3.82
+15 (+59)	19041	4798	5579	1290	2.50	0.00	14.76	3.72	4.32

TEST CONDITIONS: @380V50Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0 (+32)	9326	2350	2733	1208	2.41	0.00	7.72	1.95	2.26
+5 (+41)	11340	2858	3323	1293	2.52	0.00	8.77	2.21	2.57
+10 (+50)	13594	3426	3983	1367	2.63	0.00	9.94	2.51	2.91
+15 (+59)	16088	4054	4714	1431	2.74	0.00	11.24	2.83	3.29

TEST CONDITIONS: @380V60Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0 (+32)	14806	3731	4338	1165	2.45	0.00	12.71	3.20	3.72
+5 (+41)	17857	4500	5233	1227	2.53	0.00	14.55	3.67	4.26
+10 (+50)	21676	5462	6352	1288	2.59	0.00	16.83	4.24	4.93
+15 (+59)	26265	6619	7696	1344	2.64	0.00	19.54	4.92	5.73

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @380V60Hz		ASHRAE46 Fan			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0	(+32)	12896	3250	3779	1289	2.63	0.00	10.01	2.52	2.93
+5	(+41)	15612	3934	4575	1370	2.74	0.00	11.39	2.87	3.34
+10	(+50)	18852	4751	5524	1444	2.83	0.00	13.05	3.29	3.82
+15	(+59)	22617	5700	6627	1509	2.93	0.00	14.99	3.78	4.39

TEST CONDITIONS: @380V60Hz		ASHRAE46 Fan			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
0	(+32)	10912	2750	3197	1413	2.82	0.00	7.72	1.95	2.26
+5	(+41)	13267	3343	3888	1512	2.95	0.00	8.77	2.21	2.57
+10	(+50)	15904	4008	4660	1600	3.08	0.00	9.95	2.51	2.91
+15	(+59)	18824	4744	5516	1674	3.21	0.00	11.24	2.83	3.29

### F - EXTERNAL CHARACTERISTICS

1 Base plate	American Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Vertical		
3.2 DISCHARGE	8 +0.07/+0.00	[mm]	(0.315" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted J		
3.3 PROCESS	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Vertical		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		