

COMPRESSOR DEFINITION

Designation	F FU80HAK
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513200499

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSIR-CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4+	[hp]
2 Displacement	6.76	[cm ³] (0.413 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	10.69	[kg] (23.57 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516094/213516132	
3 Start capacitor	243-292(110)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762PFBZZ-53	
6 Start winding resistance	8.28	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	28.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	3.23	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
815	205	239	160	2.25	4.63	5.10	1.29	1.49	

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
815	205	239	160	2.25	4.63	5.10	1.29	1.49	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	426	107	125	112	1.95	2.41	3.80	0.96	1.11
-30 (-22)	594	150	174	130	2.06	3.36	4.58	1.15	1.34
-25 (-13)	807	203	237	149	2.18	4.58	5.42	1.37	1.59
-20 (- 4)	1068	269	313	169	2.31	6.08	6.32	1.59	1.85
-15 (+ 5)	1376	347	403	190	2.44	7.86	7.26	1.83	2.13
-10 (+14)	1733	437	508	211	2.58	9.93	8.23	2.07	2.41
-5 (+23)	2140	539	627	232	2.73	12.31	9.21	2.32	2.70

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	378	95	111	109	1.94	2.14	3.48	0.88	1.02
-30 (-22)	531	134	155	128	2.06	3.01	4.13	1.04	1.21
-25 (-13)	732	184	215	151	2.20	4.16	4.83	1.22	1.42
-20 (- 4)	984	248	288	176	2.35	5.60	5.58	1.41	1.64
-15 (+ 5)	1286	324	377	202	2.52	7.34	6.36	1.60	1.86
-10 (+14)	1640	413	481	230	2.71	9.40	7.15	1.80	2.10
-5 (+23)	2047	516	600	258	2.91	11.78	7.95	2.00	2.33

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	333	84	97	106	1.92	1.88	3.14	0.79	0.92
-30	(-22)	469	118	137	127	2.05	2.66	3.72	0.94	1.09
-25	(-13)	658	166	193	152	2.20	3.73	4.34	1.09	1.27
-20	(- 4)	899	227	263	180	2.38	5.12	4.98	1.26	1.46
-15	(+ 5)	1195	301	350	211	2.58	6.82	5.64	1.42	1.65
-10	(+14)	1545	389	453	245	2.82	8.85	6.31	1.59	1.85
-5	(+23)	1951	492	572	280	3.08	11.22	6.97	1.76	2.04

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		