

### COMPRESSOR DEFINITION

Designation	<b>F FV8,5HAK</b>
Nominal Voltage/Frequency	<b>115-127 V 60 Hz</b>
Engineering Number	<b>513200505</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSIR-CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	7.15	[cm <sup>3</sup> ] (0.436 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	18.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11.39	[kg] (25.11 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516094/213516132	
3 Start capacitor	243-292(110)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762PFBZZ-53	
6 Start winding resistance	8.28	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	28.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	3.23	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
830	209	243	166	2.23	4.72	5.00	1.26	1.47

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	446	112	131	110	1.99	2.52	4.05	1.02	1.19
-30 (-22)	622	157	182	131	2.08	3.53	4.76	1.20	1.39
-25 (-13)	852	215	250	155	2.21	4.84	5.50	1.39	1.61
-20 (- 4)	1130	285	331	180	2.36	6.43	6.26	1.58	1.84
-15 (+ 5)	1452	366	426	207	2.53	8.29	7.03	1.77	2.06
-10 (+14)	1812	457	531	234	2.71	10.38	7.78	1.96	2.28
-5 (+23)	2205	556	646	259	2.90	12.69	8.50	2.14	2.49

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	378	95	111	108	1.98	2.14	3.53	0.89	1.03
-30 (-22)	540	136	158	130	2.07	3.06	4.20	1.06	1.23
-25 (-13)	760	192	223	155	2.21	4.32	4.89	1.23	1.43
-20 (- 4)	1034	261	303	184	2.38	5.88	5.59	1.41	1.64
-15 (+ 5)	1355	341	397	215	2.59	7.73	6.27	1.58	1.84
-10 (+14)	1718	433	504	248	2.82	9.84	6.93	1.75	2.03
-5 (+23)	2119	534	621	281	3.07	12.19	7.54	1.90	2.21

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	319	80	94	103	1.95	1.81	3.07	0.77	0.90
-30 (-22)	459	116	135	126	2.04	2.60	3.69	0.93	1.08
-25 (-13)	662	167	194	154	2.19	3.76	4.33	1.09	1.27
-20 (- 4)	922	232	270	186	2.40	5.24	4.95	1.25	1.45
-15 (+ 5)	1234	311	362	222	2.64	7.04	5.55	1.40	1.63
-10 (+14)	1593	401	467	261	2.93	9.12	6.11	1.54	1.79
-5 (+23)	1993	502	584	302	3.24	11.47	6.60	1.66	1.93

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	5 +0.18/-0.06	[mm]	(0.197" +0.007"/-0.002")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		