

COMPRESSOR DEFINITION

Designation	F FI7,5HAK
Nominal Voltage/Frequency	115 V 60 Hz
Engineering Number	513200368

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115 / 60	[V / Hz]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSIR-CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	-	98 to 135 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	-	98 to 135 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	6.76	[cm ³] (0.413 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	10.76	[kg] (23.72 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516060/213516124	
3 Start capacitor	189-227(100)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM762PFBZZ-53	
6 Start winding resistance	11.95	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	2.65	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	23.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.95	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
765	193	224	164	2.24	4.35	4.67	1.18	1.37

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	414	104	121	110	1.98	2.34	3.77	0.95	1.11
-30 (-22)	567	143	166	130	2.08	3.22	4.36	1.10	1.28
-25 (-13)	771	194	226	152	2.20	4.38	5.06	1.27	1.48
-20 (- 4)	1026	258	301	175	2.33	5.84	5.84	1.47	1.71
-15 (+ 5)	1330	335	390	199	2.48	7.59	6.67	1.68	1.95
-10 (+14)	1685	425	494	225	2.65	9.65	7.52	1.89	2.20
-5 (+23)	2089	527	612	250	2.84	12.02	8.35	2.10	2.45

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	357	90	104	104	1.96	2.02	3.42	0.86	1.00
-30 (-22)	494	124	145	127	2.07	2.80	3.91	0.98	1.15
-25 (-13)	684	172	200	152	2.20	3.88	4.50	1.13	1.32
-20 (- 4)	927	234	272	180	2.35	5.27	5.16	1.30	1.51
-15 (+ 5)	1223	308	358	209	2.54	6.98	5.86	1.48	1.72
-10 (+14)	1571	396	460	240	2.75	9.00	6.56	1.65	1.92
-5 (+23)	1972	497	578	272	3.00	11.34	7.25	1.83	2.12

TEST CONDITIONS: @115V60Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	260	65	76	96	1.93	1.47	2.70	0.68	0.79
-30 (-22)	387	97	113	122	2.04	2.19	3.19	0.80	0.93
-25 (-13)	570	144	167	151	2.18	3.24	3.77	0.95	1.10
-20 (- 4)	808	204	237	183	2.37	4.60	4.41	1.11	1.29
-15 (+ 5)	1102	278	323	217	2.59	6.29	5.08	1.28	1.49
-10 (+14)	1450	366	425	253	2.85	8.31	5.75	1.45	1.68
-5 (+23)	1854	467	543	291	3.16	10.66	6.38	1.61	1.87

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		