

COMPRESSOR DEFINITION

Designation	F G75HAKW
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513200031

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	LST/HST - Low/High starting sorque		
7 Expantion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static/Fan	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	7.95	[cm³] (0.485 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	280	[ml] (9.47 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	10.84	[kg] (23.90 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213516299	
3 Start capacitor	64-77(250)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	MRA58103-5590	
6 Start winding resistance	22.40	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	10.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	10.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IRAM - UKCA	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
660	166	193	165	1.07	3.75	4.00	1.01	1.17

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
660	166	193	165	1.07	3.75	4.00	1.01	1.17

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	360	91	106	152	0.94	2.04	2.35	0.59	0.69
-30	(-22)	472	119	138	151	0.99	2.67	3.24	0.82	0.95
-25	(-13)	632	159	185	158	1.05	3.59	4.08	1.03	1.19
-20	(- 4)	838	211	246	173	1.11	4.77	4.87	1.23	1.43
-15	(+ 5)	1089	274	319	192	1.19	6.22	5.64	1.42	1.65
-10	(+14)	1382	348	405	216	1.28	7.92	6.38	1.61	1.87

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	290	73	85	117	0.93	1.64	2.53	0.64	0.74
-30	(-22)	423	107	124	130	0.99	2.40	3.25	0.82	0.95
-25	(-13)	594	150	174	150	1.05	3.37	3.90	0.98	1.14
-20	(- 4)	801	202	235	176	1.14	4.56	4.51	1.14	1.32
-15	(+ 5)	1041	262	305	204	1.23	5.94	5.07	1.28	1.49
-10	(+14)	1313	331	385	234	1.34	7.52	5.62	1.42	1.65

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	249	63	73	108	0.92	1.41	2.31	0.58	0.68
-30	(-22)	381	96	112	129	0.98	2.16	2.91	0.73	0.85
-25	(-13)	540	136	158	156	1.06	3.07	3.45	0.87	1.01
-20	(- 4)	725	183	212	185	1.15	4.12	3.92	0.99	1.15
-15	(+ 5)	933	235	273	216	1.26	5.32	4.36	1.10	1.28
-10	(+14)	1162	293	340	246	1.39	6.65	4.76	1.20	1.39

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper plated steel		
3.1.2 Shape	Slanted		
3.2 DISCHARGE	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.2.1 Material	Copper plated steel		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper plated steel		
3.3.2 Shape	Slanted		
3.4 Oil cooler (Copper)	6.5 +0.09/-0.09	[mm]	(0.256" +0.004"/-0.004")
3.5 Connector sealing	Rubber Plugs		