

### COMPRESSOR DEFINITION

Designation	<b>EM T32CLP</b>
Nominal Voltage/Frequency	<b>220-240 V 50 Hz</b>
Engineering Number	<b>895CA96</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	6.9	[kg] (15.21 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	2019	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	AE37FN10	
6 Start winding resistance	26.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	35.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.52	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>ASHRAELBP32</b> Static		Evaporating temperature (Condensing temperature	<b>-23.3°C (-9.94°F)</b> <b>54.4°C (129.92°F)</b>		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
330	83	97	76	0.53	1.04	4.33	1.09	1.27

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			<b>ASHRAE32</b> Static		(Condensing temperature <b>45°C (+113°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	176	44	52	52	0.49	0.55	3.36	0.85	0.98
<b>-30 (-22)</b>	245	62	72	62	0.50	0.77	3.96	1.00	1.16
<b>-25 (-13)</b>	329	83	96	70	0.51	1.03	4.68	1.18	1.37
<b>-20 (- 4)</b>	427	108	125	78	0.52	1.34	5.50	1.39	1.61
<b>-15 (+ 5)</b>	541	136	158	84	0.54	1.70	6.42	1.62	1.88
<b>-10 (+14)</b>	670	169	196	90	0.55	2.11	7.42	1.87	2.17

TEST CONDITIONS: @220V50Hz			<b>ASHRAE32</b> Static		(Condensing temperature <b>55°C (+131°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	157	40	46	53	0.49	0.49	2.96	0.74	0.87
<b>-30 (-22)</b>	220	55	64	63	0.50	0.69	3.49	0.88	1.02
<b>-25 (-13)</b>	298	75	87	73	0.52	0.94	4.11	1.04	1.21
<b>-20 (- 4)</b>	391	99	115	81	0.54	1.23	4.81	1.21	1.41
<b>-15 (+ 5)</b>	500	126	146	90	0.55	1.57	5.56	1.40	1.63
<b>-10 (+14)</b>	624	157	183	98	0.57	1.97	6.37	1.60	1.87

TEST CONDITIONS: @220V50Hz			<b>ASHRAE32</b> Static		(Condensing temperature <b>65°C (+149°F)</b> )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
<b>-35 (-31)</b>	130	33	38	52	0.49	0.41	2.50	0.63	0.73
<b>-30 (-22)</b>	191	48	56	63	0.51	0.60	3.02	0.76	0.89
<b>-25 (-13)</b>	266	67	78	74	0.53	0.84	3.60	0.91	1.05
<b>-20 (- 4)</b>	357	90	105	85	0.55	1.12	4.22	1.06	1.24
<b>-15 (+ 5)</b>	464	117	136	95	0.57	1.46	4.86	1.23	1.43
<b>-10 (+14)</b>	587	148	172	106	0.59	1.85	5.52	1.39	1.62

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		