

COMPRESSOR DEFINITION

Designation	EM Y46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	894RA75

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	2019	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	AD37FN10	
6 Start winding resistance	22.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	25.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.56	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	IRAM - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
461	116	135	93	0.58	1.45	4.95	1.25	1.45	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	275	69	81	62	0.49	0.86	4.44	1.12	1.30
-30	(-22)	365	92	107	72	0.52	1.14	5.10	1.29	1.49
-25	(-13)	474	120	139	81	0.54	1.49	5.87	1.48	1.72
-20	(- 4)	605	152	177	90	0.57	1.90	6.72	1.69	1.97
-15	(+ 5)	760	191	223	100	0.61	2.39	7.60	1.92	2.23
-10	(+14)	942	237	276	110	0.65	2.97	8.49	2.14	2.49
-5	(+23)	1154	291	338	123	0.70	3.65	9.35	2.36	2.74

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	256	65	75	64	0.47	0.80	3.98	1.00	1.17
-30	(-22)	345	87	101	75	0.51	1.08	4.59	1.16	1.34
-25	(-13)	451	114	132	86	0.55	1.42	5.28	1.33	1.55
-20	(- 4)	578	146	169	96	0.59	1.82	6.02	1.52	1.76
-15	(+ 5)	729	184	214	107	0.63	2.30	6.78	1.71	1.99
-10	(+14)	906	228	266	120	0.69	2.86	7.52	1.89	2.20
-5	(+23)	1112	280	326	136	0.76	3.52	8.20	2.07	2.40

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	229	58	67	65	0.49	0.72	3.54	0.89	1.04
-30	(-22)	316	80	93	77	0.53	0.99	4.10	1.03	1.20
-25	(-13)	420	106	123	89	0.57	1.32	4.71	1.19	1.38
-20	(- 4)	543	137	159	101	0.62	1.71	5.35	1.35	1.57
-15	(+ 5)	689	174	202	115	0.68	2.17	5.98	1.51	1.75
-10	(+14)	861	217	252	131	0.75	2.72	6.57	1.66	1.93
-5	(+23)	1062	267	311	150	0.83	3.36	7.08	1.78	2.07

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	202	51	59	64	0.49	0.63	3.17	0.80	0.93
-30	(-22)	286	72	84	77	0.54	0.90	3.68	0.93	1.08
-25	(-13)	387	97	113	91	0.59	1.21	4.22	1.06	1.24
-20	(- 4)	506	128	148	106	0.64	1.59	4.76	1.20	1.40
-15	(+ 5)	648	163	190	124	0.71	2.04	5.27	1.33	1.54
-10	(+14)	814	205	239	143	0.79	2.57	5.71	1.44	1.67
-5	(+23)	1008	254	295	167	0.88	3.19	6.04	1.52	1.77

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.02 +0.02/-0.02	[mm]	(0.198" +0.001"/-0.001")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		