

COMPRESSOR DEFINITION

Designation	EM I55ER
Nominal Voltage/Frequency	220-240 V 50-60 Hz
Engineering Number	513307994

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	Blend		
3 Nominal voltage and frequency	220-240 / 50-60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static/Fan	198 to 255 V	198 to 242 V
8.2 LBP (43°C Ambient temperature)	Static/Fan	198 to 255 V	198 to 242 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.5	[kgf/cm ²] (206 psig)	/ °C - °F
9.2 Peak	18.2	[kgf/cm ²] (259 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	4.60	[cm ³] (0.281 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.300	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO32	
4 Weight (with oil charge)	7.5	[kg] (16.53 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50-60 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	213514059/213515001	
3 Start capacitor	108-130(220)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM 718NFBYY-53	
6 Start winding resistance	28.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	18.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50/60 Hz)	10.40/10.20	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50/60 Hz)	1.11/0.95	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50/60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IRAM - TUV - UKCA	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
460	116	135	108	0.84	3.37	4.25	1.07	1.25	

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
460	116	135	108	0.84	3.37	4.25	1.07	1.25	

TEST CONDITIONS: @220V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
570	144	167	128	0.81	4.17	4.45	1.12	1.30	

TEST CONDITIONS: @220V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature)		-23.3°C (-9.94°F) 54.4°C (129.92°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
570	144	167	128	0.81	4.17	4.45	1.12	1.30	

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static					(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	266	67	78	78	0.79	1.94	3.42	0.86	1.00
-30	(-22)	348	88	102	89	0.81	2.54	3.91	0.99	1.15
-25	(-13)	454	114	133	101	0.83	3.32	4.52	1.14	1.33
-20	(- 4)	592	149	174	113	0.85	4.34	5.26	1.32	1.54
-15	(+ 5)	768	194	225	125	0.88	5.65	6.11	1.54	1.79
-10	(+14)	988	249	290	138	0.91	7.29	7.10	1.79	2.08

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	211	53	62	77	0.79	1.54	2.75	0.69	0.81
-30	(-22)	303	76	89	90	0.81	2.21	3.36	0.85	0.98
-25	(-13)	414	104	121	104	0.83	3.03	4.01	1.01	1.18
-20	(- 4)	552	139	162	117	0.86	4.05	4.72	1.19	1.38
-15	(+ 5)	723	182	212	132	0.89	5.31	5.48	1.38	1.61
-10	(+14)	933	235	273	148	0.93	6.88	6.30	1.59	1.85

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	142	36	42	72	0.78	1.04	1.98	0.50	0.58
-30	(-22)	244	62	72	88	0.80	1.79	2.73	0.69	0.80
-25	(-13)	362	91	106	104	0.83	2.65	3.47	0.87	1.02
-20	(- 4)	500	126	147	120	0.86	3.67	4.19	1.06	1.23
-15	(+ 5)	667	168	195	137	0.90	4.90	4.90	1.23	1.44
-10	(+14)	868	219	254	156	0.95	6.40	5.59	1.41	1.64

TEST CONDITIONS: @220V60Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F))					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	293	74	86	84	0.71	2.14	3.47	0.87	1.02
-30	(-22)	416	105	122	102	0.75	3.03	4.07	1.03	1.19
-25	(-13)	564	142	165	118	0.79	4.12	4.79	1.21	1.40
-20	(- 4)	742	187	217	133	0.83	5.44	5.59	1.41	1.64
-15	(+ 5)	954	240	280	148	0.87	7.01	6.44	1.62	1.89
-10	(+14)	1205	304	353	165	0.92	8.88	7.31	1.84	2.14

TEST CONDITIONS: @220V60Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
	°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]
-35	(-31)	248	62	73	83	0.70	1.80	2.99	0.75	0.88
-30	(-22)	360	91	105	101	0.75	2.63	3.55	0.89	1.04
-25	(-13)	500	126	147	119	0.79	3.66	4.20	1.06	1.23
-20	(- 4)	673	170	197	137	0.84	4.93	4.91	1.24	1.44
-15	(+ 5)	882	222	258	156	0.89	6.48	5.65	1.42	1.66
-10	(+14)	1132	285	332	177	0.96	8.35	6.40	1.61	1.87

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	195	49	57	76	0.69	1.42	2.58	0.65	0.76
-30	(-22)	295	74	87	96	0.74	2.16	3.09	0.78	0.90
-25	(-13)	426	107	125	116	0.79	3.12	3.67	0.92	1.07
-20	(- 4)	592	149	173	138	0.84	4.34	4.29	1.08	1.26
-15	(+ 5)	796	201	233	161	0.91	5.85	4.93	1.24	1.44
-10	(+14)	1043	263	306	188	1.00	7.69	5.55	1.40	1.63

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		