

### COMPRESSOR DEFINITION

Designation	EM Z70CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513309007

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	11.14	[cm <sup>3</sup> ] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.91	[kg] (17.44 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(380)	[µF(VAC minimum)]
5 Motor protection	T0225/07	
6 Start winding resistance	18.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	16.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.90	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
696	175	204	120	0.58	2.19	5.78	1.46	1.69

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	409	103	120	84	0.44	1.28	4.87	1.23	1.43
-30 (-22)	520	131	152	98	0.49	1.63	5.35	1.35	1.57
-25 (-13)	662	167	194	109	0.54	2.08	6.06	1.53	1.78
-20 (- 4)	839	211	246	121	0.59	2.63	6.96	1.75	2.04
-15 (+ 5)	1056	266	310	133	0.65	3.33	7.94	2.00	2.33
-10 (+14)	1320	333	387	147	0.72	4.16	8.96	2.26	2.62

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	383	97	112	87	0.45	1.20	4.41	1.11	1.29
-30 (-22)	495	125	145	102	0.51	1.55	4.83	1.22	1.42
-25 (-13)	637	160	187	116	0.57	2.00	5.48	1.38	1.61
-20 (- 4)	812	205	238	129	0.63	2.55	6.28	1.58	1.84
-15 (+ 5)	1027	259	301	143	0.70	3.23	7.17	1.81	2.10
-10 (+14)	1286	324	377	160	0.78	4.06	8.05	2.03	2.36

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	330	83	97	85	0.45	1.03	3.90	0.98	1.14
-30 (-22)	441	111	129	103	0.51	1.38	4.26	1.07	1.25
-25 (-13)	580	146	170	119	0.58	1.82	4.84	1.22	1.42
-20 (- 4)	751	189	220	135	0.66	2.36	5.55	1.40	1.63
-15 (+ 5)	961	242	282	152	0.74	3.03	6.32	1.59	1.85
-10 (+14)	1214	306	356	172	0.83	3.83	7.08	1.78	2.07

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 90° up + 24° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		