COMPRESSOR DEFINITION

Designation	**EM U40CLC**
Nominal Voltage/Frequency	**220-240 V 50 Hz**
Engineering Number	**895MA96**

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR-RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expantion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32ºC Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43ºC Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32ºC Ambient temperature)	-	-	-
8.4 HBP (43ºC Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm²] (98 psig)	/ ºC - ºF
9.2 Peak	7.8	[kgf/cm²] (111 psig)	/ ºC - ºF
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.23	[cm³] (0.441 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.2	[kg] (15.87 lb.)
5 Nitrogen charge	-	[kgf/cm²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	2019	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(440)	[µF(VAC minimum)]
5 Motor protection	AE37FN10	
6 Start winding resistance	26.50	[Ω at 25ºC (77ºF)] +/- 8%
7 Run winding resistance	26.40	[Ω at 25ºC (77ºF)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.15	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.39	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: **@220V50Hz**			**ASHRAELBP32** **Static**		Evaporating temperature (Condensing temperature	**-23.3°C (-9.94°F)** **54.4°C (129.92°F))**		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
412	104	121	83	0.41	1.29	4.99	1.26	1.46

E - PERFORMANCE - CURVES

TEST CONDITIONS: **ASHRAE32** (Condensing temperature **45ºC (+113ºF))**
@220V50Hz **Static**

Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	**(-31)**	213	54	62	56	0.36	0.67	3.80	0.96	1.11
-30	**(-22)**	297	75	87	66	0.37	0.93	4.52	1.14	1.32
-25	**(-13)**	396	100	116	76	0.38	1.24	5.23	1.32	1.53
-20	**(- 4)**	513	129	150	86	0.39	1.61	5.95	1.50	1.74
-15	**(+ 5)**	651	164	191	97	0.41	2.05	6.71	1.69	1.97
-10	**(+14)**	814	205	239	108	0.42	2.57	7.56	1.91	2.22

TEST CONDITIONS: **ASHRAE32** (Condensing temperature **55ºC (+131ºF))**
@220V50Hz **Static**

Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	**(-31)**	188	47	55	57	0.36	0.59	3.31	0.83	0.97
-30	**(-22)**	272	69	80	67	0.37	0.85	4.03	1.02	1.18
-25	**(-13)**	371	94	109	78	0.39	1.16	4.72	1.19	1.38
-20	**(- 4)**	487	123	143	90	0.40	1.53	5.42	1.36	1.59
-15	**(+ 5)**	625	157	183	102	0.42	1.97	6.14	1.55	1.80
-10	**(+14)**	787	198	231	113	0.44	2.48	6.93	1.75	2.03

TEST CONDITIONS: **ASHRAE32** (Condensing temperature **65ºC (+149ºF))**
@220V50Hz **Static**

Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	**(-31)**	170	43	50	56	0.36	0.53	3.03	0.76	0.89
-30	**(-22)**	252	63	74	68	0.38	0.79	3.69	0.93	1.08
-25	**(-13)**	347	87	102	81	0.40	1.09	4.31	1.09	1.26
-20	**(- 4)**	460	116	135	94	0.42	1.45	4.91	1.24	1.44
-15	**(+ 5)**	593	149	174	107	0.44	1.87	5.53	1.39	1.62
-10	**(+14)**	750	189	220	121	0.47	2.37	6.19	1.56	1.81

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		