

### COMPRESSOR DEFINITION

Designation	EM Y20CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	894GA73

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure		
4.1 Evaporating temperature range	-35°C to -5°C	(-31°F to 23°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	4.15	[cm <sup>3</sup> ] (0.253 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	12.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO7	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(280)/3(280)	[µF(VAC minimum)]
5 Motor protection	4TM110NFBYY-53	
6 Start winding resistance	28.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	43.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.25	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.70	[A]
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
212	53	62	42	0.21	0.67	5.00	1.26	1.47

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	111	28	32	33	0.17	0.35	3.38	0.85	0.99
-30 (-22)	153	39	45	36	0.18	0.48	4.29	1.08	1.26
-25 (-13)	208	52	61	39	0.20	0.65	5.27	1.33	1.54
-20 (- 4)	275	69	81	43	0.21	0.87	6.36	1.60	1.86
-15 (+ 5)	357	90	105	47	0.22	1.12	7.56	1.91	2.22
-10 (+14)	455	115	133	51	0.23	1.43	8.91	2.25	2.61
-5 (+23)	569	143	167	55	0.24	1.80	10.42	2.63	3.05

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	91	23	27	32	0.18	0.29	2.86	0.72	0.84
-30 (-22)	134	34	39	36	0.19	0.42	3.74	0.94	1.09
-25 (-13)	188	47	55	41	0.20	0.59	4.63	1.17	1.36
-20 (- 4)	254	64	75	46	0.22	0.80	5.56	1.40	1.63
-15 (+ 5)	334	84	98	51	0.23	1.05	6.55	1.65	1.92
-10 (+14)	428	108	125	56	0.25	1.35	7.61	1.92	2.23
-5 (+23)	538	136	158	61	0.27	1.70	8.78	2.21	2.57

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	68	17	20	31	0.18	0.21	2.21	0.56	0.65
-30 (-22)	111	28	32	35	0.19	0.35	3.15	0.79	0.92
-25 (-13)	163	41	48	40	0.21	0.51	4.03	1.02	1.18
-20 (- 4)	226	57	66	46	0.23	0.71	4.89	1.23	1.43
-15 (+ 5)	301	76	88	52	0.25	0.95	5.75	1.45	1.68
-10 (+14)	390	98	114	59	0.27	1.23	6.62	1.67	1.94
-5 (+23)	494	124	145	66	0.29	1.56	7.53	1.90	2.21

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.95 +0.05/+0.05	[mm]	(0.195" +0.002"/+0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		